







HI-FLOW MINI-D, SUPER-D WEDGE-PORT AND PRO STREET CYLINDER HEADS







1.25 AND 1.40 RATIO

ROCKER ARM ASSEMBLIES

# SCAT TURN-KEY ENGINE

- READY TO INSTALL
- · ZERO MILES
- GUARANTEED TO PERFORM
- PRE-RAN & PROFESSIONALLY TUNED





BILLET FULL FLOW OIL PUMP COVER



FORGED CHROMOLY FLYWHEELS





### THE INNOVATOR • THE MANUFACTURER • THE LEADER

#### THANK YOU FOR CHOOSING SCAT FOR YOUR HIGH-PERFORMANCE VOLKSWAGEN NEEDS.

For over 40 years, SCAT has developed, engineered and manufactured the most comprehensive product line in the automotive aftermarket. SCAT has grown from a distributor of specialty Volkswagen parts into the premier manufacturer and distributor of high performance aftermarket engine components for a wide range of American and foreign engines.

SCAT, one of the original founders of the VW aftermarket, is extremely proud of our 42,000 square foot manufacturing and warehousing facility in Redondo Beach, California, U.S.A., where we house over 20 CNC machines, 12 crankshaft grinding machines, 8 polishers, 12 rod honing machines and complete

in-house manufacturing, engineering and programming capability. It is with this capability and the capability of our overseas manufacturing operations that we are able to delivery the highest quality and most reliable performance parts in the industry.

We have many new product offerings and continue to offer the most comprehensive line of aftermarket parts for VW.

Our increasingly popular 0-MILE Turn-key engine and long block programs are getting rave reviews from our customers. These 0-MILE Turn-key engines and long blocks come with the highest quality parts on the market. Each engine starts with a NEW OE engine case and all NEW component parts. You will not find any re-built parts in a SCAT 0-MILE engine. Our engines are all pre-run and professionally tuned by SCAT's team of dedicated engine builders.

For your interior, PROCAR by SCAT offers complete interior kits which include seats, door panels, rear seat covers, consoles and rear package trays, in a wide range of fabrics and colors. SCAT also manufactures seat mounting brackets for over 3,000 applications, to ensure easy installation of your new seats. To complete your restored interior, SCAT can also equip your Volkswagen interior with carpet, steering wheels and DRAG-FAST shifters.

SCAT is dedicated to continuing our quest for excellence to keep the Volkswagens running and performing at the highest level. As always, we want to thank you for your business and look forward to continuing to service your VW aftermarket performance needs.

#### TERMS AND CONDITIONS

**IMPORTANT:** These parts are designed primarily for off highway use. It is the customers sole responsibility to check compliance with your State and Federal emissions regulations.

#### SALES POLICY

Terms, prices and policies herein supercede all previous terms, whether implied or expressed orally or in writing. We neither assume nor authorize any person to assume for us any other terms and conditions in connection with the sale of SCAT products. Due to rising costs of labor and production, all prices are subject to change without notice. Try as we may, errors can occur therefore we will not be responsible for typographical errors.

#### CONDITIONAL AND LIMITED WARRANTY

SCAT makes every effort to provide our customers with the highest quality products in the market place. SCAT warrants each product to be free from defects in material and workmanship for a period of one (1) year from date of purchase, provided that the product is properly installed and subjected to normal use and service. SCAT's warranty will not cover products that have been altered or improperly used with other manufacturers' products, damaged because of customer (or installer) negligence or used for racing and/or competition purposes.

All product warranties are limited to replacing or repairing any part or parts returned to SCAT, which upon SCAT's inspection, are determined to be defective. Customer is responsible for paying freight on any products returned to SCAT. Warranty covers only the product itself, not labor, towing or other perceived damages. The warranty is expressly in lieu of all other warranties, express or implied.

#### RETURN MERCHANDISE

All sales are final. No refunds will be made. All returns will be handled by credits to your account or exchanges. Credits or exchanges will be subject to a 20% handling charge and must be completed within 45 days of purchase. Merchandise cannot be returned without a written Return Goods Authorization issued by SCAT. Freight must be prepaid on all authorized returns. Discontinued and special order parts are not returnable. All returns must be in original packaging and not installed or altered.

Credit will not be issued if merchandise has been damaged by customer or while in transit. Credit will only be issued for merchandise which is deemed to be a manufacturing defect. Credits issued can be applied to new or existing orders. No cash refunds.

### PRECISION VW COMPONENTS. MACHINED PROUDLY IN REDONDO BEACH, CALIFORNIA.



**FINEST AIRCOOLED PARTS SINCE 1964** 



**50 YEARS OF EXCELLENCE.** 

# HAVE IT YOUR WAY WITH SCAT 0000 MILE ECONOMY & SUPER STREET ENGINE KITS

Eliminate all the guesswork

Top quality parts, great price and easy to assemble engine kits for your high-mileage daily driver or weekend performance racer



# **SCAT ENGINE KITS** include the following parts and are perfect for the 'budget' minded engine builder

NEW SCAT 4340 gland nut and thick washer

NEW SCAT Quality C/W 8-pin Crankshaft

NEW SCAT 4340 forged I-Beam rods

with ARP Bolts

NEW Forged or Hypereutectic/Cast piston & cylinder kit

NEW SCAT performance grind camshaft with gear –

please specify camshaft grind (C20, C25, C35, C45, etc.)

**NEW** SCAT lightweight racing lifters

NEW strong steel pushrods

NEW big bore engine gasket set and silicon rear main seal

**NEW** heavy-duty oil pump

NEW main, rod and cam engine bearings

Note: 69mm Forged Crank can be substituted = 101372-1

VOLKSAVER 69mm CAST CRANK	PISTON SIZE / TYPE	VOLKSPOWER 69mm CAST CRANK	PISTON SIZE / TYPE	VOLKSTROKER 3 78.8mm CAST CRANK	PISTON SIZE / TYPE
1600-CAST 1641-CAST 1776-CAST 1835-CAST 1915-CAST	85.5mm CAST 87.0mm CAST 90.5mm CAST 92.0mm CAST 94.0mm CAST	1600 1641 1776 1835 1915	85.5mm FORGED 87.0mm FORGED 90.5mm FORGED 92.0mm FORGED 94.0mm FORGED	2027-3-CAST 2095-3-CAST 2187-3-CAST 2027-3 2095-3 2187-3	90.5mm CAST 92.0mm CAST 94.0mm CAST 90.5mm FORGED 92.0mm FORGED 94.0mm FORGED
VOLKSTROKER 78mm FORGED CRA	ANK	VOLKSTROKER 82mm FORGED CRAN	NK	<b>VOLKSTROKER</b> 84mm FORGED CRANK	PISTON SIZE / TYPE
2027-CAST 2095-CAST 2187-CAST		2110-CAST 2180-CAST 2275-CAST		2161-CAST 2234-CAST 2332-CAST	90.5mm CAST 92.0mm CAST 94.0mm CAST
VOLKSRACER 78mm FORGED CR	ANK	VOLKSRACER 82mm FORGED CRAN	NK	<b>VOLKSRACER</b> 84mm FORGED CRANK	PISTON SIZE / TYPE
2027 2095 2187		2110 2180 2275		2161 2234 2332	90.5mm FORGED 92.0mm FORGED 94.0mm FORGED

### SCAT ENGINE KITS





# SCAT STREET READY & RACE-READY ENGINE KITS

These kits are engineered to increase horsepower and pre-clearanced for longer crank strokes

NEW Nitrided chromoly forged crankshaft

NEW SCAT forged H-Beam rods (Chevy or VW journal) with ARP Bolts

NEW Stroker AS41 or Aluminum dual by-pass engine case

NEW 'D Port' polished dual-port heads

NEW 3/8" cut to length chromoly manton pushrods

NEW Crankshaft Gear Assembly Kit #10207

NEW 40-piece Engine Lock Nut Kit #10173

NEW Universal Engine Case Hardware Kit # 10205

NEW SCAT adjustable O-Ring aluminum pushrod tubes NEW 4140 chromoly 8mm dual-port cylinder/head stud kit

Note: 69mm -1 Kits available (1600, 1776, 1835 & 1915)

STREET READY	STREET READY	STREET READY	PISTON
78mm CRANK	82mm CRANK	84mm CRANK	SIZE / TYPE
2027-CAST-1	2110-CAST-1	2161-CAST-1	90.5mm CAST
2095-CAST-1	2180-CAST-1	2234-CAST-1	92.0mm CAST
2187-CAST-1	2275-CAST-1	2332-CAST-1	94.0mm CAST
<b>RACE READY</b>	RACE READY	RACE READY	PISTON
78mm CRANK	82mm CRANK	84mm CRANK	SIZE / TYPE
2027-1	2110-1	2161-1	90.5mm FORGED
2095-1	2180-1	2234-1	92.0mm FORGED
2187-1	2275-1	2332-1	94.0mm FORGED

# PERFORMANCE COMPLETE TYPE 1-3 ENGINE GASKET SETS

• Includes all gaskets required to overhaul your PERFORMANCE VW engine

111198007 1300-1600 Single & Dual-Port

10237

Performance Gasket Set 13-1600 Dual-Port Includes Special Intake Gaskets, 8 Dowel Crankshaft Gasket, 11 x 8 Exhaust Nuts





### SCAT'S HIGH PERFORMANCE ALTERNATIVE TO O.E. LONG BLOCKS



#### TYPE 1 LONG BLOCK

HIGH - PERFORMANCE FEATURES BUILT RIGHT IN!

### 0000 MILE™ DUAL PORT LONG-BLOCK ENGINE

- · 8 Dowel Pin Counterweight Crankshaft
- 12.5 lb. Lightweight 8 Dowel Pin Flywheel
- · Chromoly 1.25 Rocker Arms (Solid Rocker Shafts & Swivel Valve Adjusting Screws
- · SCAT Lightweight Racing Lifters
- SCAT Stainless Steel 5 Tab Valve Covers
- · New DogHouse Oil Cooler

PART#

1600LB

1641LB

1776LB

1835LB

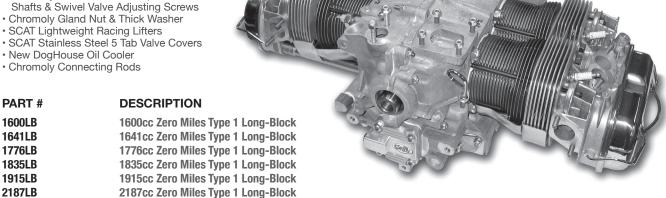
1915LB

2187LB

2275LB

2332LB

Chromoly Connecting Rods



### KILLER™ DRY AND WET SUMP **3-PIECE VW 356-T6 ENGINE CASES**

THOUSANDS MADE AND RACE PROVEN SINCE 1975!

2275cc Zero Miles Type 1 Long-Block

2332cc Zero Miles Type 1 Long-Block

Please call our knowledgeable sales staff for assistance.

WET SUMP CASES (add an "F" to the part number if you would like a flange wet sump case)

231101 101.6mm, T1 Main 23192 92mm, T1 Main 23494 94mm, T1 Main 96.5mm, T1 Main 231965 234101 101.6mm, T4 Main 92mm, T4 Main 23492 94mm. T4 Main 23494 96.5mm, T4 Main 2349651

DRY SUMP CASES (add an "F" to the part number if you would like a flange dry sump case)

22192	92mm, T1 Main
22194	94mm, T1 Main
221101	101.6mm, T1 Main
224101	101.6mm, T4 Main
22492	92mm, T4 Main
22494	94mm, T4 Main



### SCAT'S KILLER™ CASE HAS KILLER FEATURES

### **FEATURES INCLUDE:**

- Bullet-Proof design-Solid Main Webs
- · Six (6) hollow dowels guard against case halves moving and distorting main bores
- Six (6) 4140 Chromoly Steel 7/16" Diameter Thru Studs hold together the case halves.
- Used by the World's fastest VW racers such as Dave Perkins, Pro-Turbo;
   Mike Stewin, Pro-Stock; Jack Sacchettee, Super Street; and Damon Harmon,
   2003 Pro Stock National Champion just to name a few world record holders
- 3-piece design with integral bell housing and removable front cover for cam timing adjustment
- Extra-large 1/2" oil galleys for positive oiling under hard racing conditions
- · Clearanced for stroke crankshafts up to 90mm
- 90.5mm to 101.6mm bore kits
- Wet sump case features a 4-1/2" quart removable oil pan with external sump oil pick-up

CASE TYPE: DRY SUMP (22) OR 4-1/2" QUART WET SUMP (23) MAIN JOURNAL SIZE: VW TYPE I, TYPE 4 CENTER, ALL TYPE 4 CASE BORE SIZES: 92mm thru 101.6mm

FLYWHEEL ATTACHMENT: DOWEL PIN OR FLANGE

# CASE ACCESSORIES & REPLACEMENT PARTS

22001 7/16"-20 4140 Chromoly Case Through Stud w/Nut & Washer

22002 Hollow Dowel Pin for Case half Alignment .550" O.D.

22003 Main Bearing Dowel Pins, Set of 5 Pieces
22004 Hollow Dowel Pin for Front Cover Alignment

22006 Front Seal for use with SCAT Pulley

22008 10mm 4140 Chromoly Cylinder Head Studs w/Nut &

Washer VW Dual-Port Head to SCAT KILLER™ Case, Set of 16 Pieces

22010 10mm 4140 Chromoly Cylinder Head Studs w/Nut & Washer

SCAT Split-Port Heads to SCAT KILLER™ Case, Set of 16 Pieces

(Extra-long custom length cylinders requires special length studs)
Cast Aluminum Center Mount Alt/Gen Tower

22310 Center Mount Aluminum Fan Housing

80181 Sand Seal Pulley 5-3/8" w/Belt Groove fits SCAT KILLER™ or VW Case

80251 Sand Seal Pulley 5-3/8" w/o Belt Groove fits SCAT KILLER™ or VW Case

10079 Flange Oil Seal for Flywheels

22309

10184 Flange Oil Seal for Dowel Pin Crankshafts

### BILLET DRY 2-STAGE SUMP OIL PUMPS

- For use with SCAT KILLER™ Case installations
- Designed to provide a 2 to 1 scavenge to pressure ratio

50069 Dry Sump Oil Pump 2331601 Oil Sump Pick Up Plate

# DRY SUMP OIL FILTER BRACKET WITH PRESSURE RELIEF

- Remote oil filter bracket with built-in adjustable pressure relief with by-pass for excess oil back to oil tank without entering engine first & picking up excess heat
- For use with any high-performance engine with a dry sump oil system

50073 Dry Sump Oil Filter Bracket











2331601 Shown





### ENGINE CASES & ACCESSORIES

# NEW O.E.M. VW MAGNESIUM STOCK TO STROKER UNIVERSAL TYPE I DUAL BY-PASS ENGINE CASES

• Type I Universal Dual By-Pass Engine Case

101025-92 • Universal Case Bored for 90.5mm / 92mm Cylinders

101025-94 • Universal Case Bored for 94mm Cylinders

10186
 Stroker Case - 92mm Bore, Stroke Relieved, Full Flow
 10186-1
 Stroker Case - 94mm Bore, Stroke Relieved, Full Flow

### HIGH PERFORMANCE SUPER CASES

Main oil galleries drilled & Tapped for easy clean out

· Shuffle pins installed in center main saddles

• Drilled & Tapped for full flow oil filter

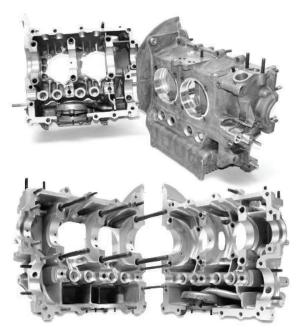
• Clearanced for 86mm Stroke Crankshafts

· Your choice of Bores - 90.5/92 or 94mm

Modified Case - 92mm Bore, Stroke Relieved, Shuffle pinned
 Modified Case - 94mm Bore, Stroke Relieved, Shuffle pinned

10183A • Super Case Aluminum - 92mm 10183-1A • Super Case Aluminum - 94mm

99999 • Labor = Align-Bore, Sleeve Lifter Bores, Flange Seal



# CHROMOLY CASE/HEAD STUD KITS WITH HEAVY DUTY HARDEN WASHERS & NUTS (Standard or Cut to Length)

- High Tensile Strength (150,000 190,000 PSI) to eliminate stretch
- Best quality materials & machining for superior strength & performance
- Kits= 16 Chromoly Studs, Thick Harden Washers & Harden Hex Nuts

10165 • 8mm Standard Length Dual-Port 4140 Stud Kit (150m)

10170 • 8mm Cut-to-Length Dual-Port 4140 Stud Kit (150m)

10171 • 10mm Cut-to-Length Dual-Port 4140 Stud Kit (190m)

10172 • 8mm Cut-to-Length Dual-Port 8740 Stud Kit (190m)

10170S • 8mm Cut-to-Length Single-Port 4140 Stud Kit (150m)

10474 • 12mm Cut-to-Length Type 4 Stud Kit





### STEEL CASE SAVERS - 16-PIECE SET

#### A MUST FOR ALL HIGH-PERFORMANCE APPLICATIONS

- For VW Type 1-3 40HP 1600 cases
- A positive method of repairing stripped case threads by restoring threads to their original sizes
- For preventative measure on brand new engine cases by providing a stronger anchor for head studs than original

20133 • 14.2mm 0.D. x 10mm 20134 • 14.2mm 0.D. x 8mm

20135 •.500"/12.75mm 0.D. x 10mm – for 92mm 0.E.D. Cylinders



### **UPGRADE TYPE I ENGINE CASE HARDWARE KIT**

- Chrome Hex Head Plunger Plugs
- Heat Treating Engine Mounting Studs
- Oil Boost Springs, Plungers, Pump Studs, & Block Off

10205 • Engine Case Installation Kit 50025 • Oil Booster – Dual by-pass kit only 99628 • 18mm Oil Hex Plunger Plug

Type III to Type I Block Off Plate Only



### OIL PUMPS. SUMPS AND ACCESSORIES SERIES 50

# SCHOOL SCHOOL REDONNO BEACH, CALIFORNIA 1994-2014

# 1-1/2 AND 2-QUART VW 356-T6 RE-INFORCED TYPE I OIL SUMPS

50060 SCAT 1-1/2" Quart Oil Sump, VW Type 1-3 Engine 50050 2 Quart Super Sump, VW Type 1-3 Engines

- ALL SUMPS ARE SEALED TO PREVENT LEAKS
- Especially designed for RACING, LOW RIDERS & OFF-ROAD & MADE in U.S.A. By SCAT
- REINFORCED INTERNAL STANDS for maximum strength & prevents base of sump from breaking when bottomed out against curb or rock
- · Completely finned for maximum heat dissipation and oil cooling
- · Simplified bolt-on installation with socket head allen cap screws
- Stock studs from engine case are removed and used to install stock drain cover plate to bottom of new sump
- Installation Hardware & Oil Pickup Tube Extension included









# SCAT Aluminum Oil Sumps are CNC machined to exact tolerances for a perfect fit and seal







# MAGNETIC DRAIN PLUG/CHROME DRAIN PLATE/OIL CHANGE KIT

50118 Magnetic Drain Plug – attracts metal particles in oil sump

50126 Chrome Oil Drain Plate w/Chrome Drain Plug
51001 Oil Change Kit – Includes Oil Strainer & Gaskets
113115181 Stock Drain Plate Cover, Drain Plug & Gasket Set

113198031A Complete Oil Strainer Gasket Set 311115175A Oil Strainer 40HP – 1600

### **BILLET 6061-T6 OIL DRAIN PLATE KIT**

#### 50127 Billet 6061-T6 Oil Drain Plate Kit

- · Stops oil leaks caused by stamped plates
- · Surfaced planned for a tight seal
- · Made in U.S.A. for long-lasting beauty
- Tapered Flange Drain Plug

#### **ENGINE LOCK NUT KIT**

# IDEAL FOR ANY COMPETITION USE ESPECIALLY OFF-ROAD

- For VW Type 1-3 engine cases 40-Piece Kit enough for one complete engine
- NYLOCK NUTS resist vibrations keeping engine tightly sealed

10173 • Engine Lock Nut Kit

### **ALUMINUM OIL GALLEY PLUG SET**

- Special Anodized Aluminum AN Style Pipe Plugs that Replace all the Pressed-In Oil Gallery Plugs
- Facilitates Cleaning & Draining of Oil From Engine Case
- Kit = 5 pieces of 1/8", 2 pieces of 1/4", & 2 pieces of 3/8" plugs

• Aluminum Oil Galley Plug Kit









### OIL PUMPS, SUMPS AND ACCESSORIES SERIES 50

### MELLING & SCHADEK HIGH-VOLUME TYPE 1 - 4 OIL PUMPS & COVERS (8mm)

- Jumbo 26mm & 30mm over-size gears for greater oil volume and pressure to maximize the lubrication of vital engine parts
- Full Flow oil pumps and cover to run oil filter & external cooler

50002Schadek 26mm pump - Early 3-bolt cam50027Schadek 30mm pump - Early 3-bolt cam50028Schadek 30mm pump - Late 4-bolt cam

50026 Melling Iron Body 30mm pump - Early 3-bolt cam 50135 Melling Iron Body 30mm pump - Late 4-bolt cam

311115141C OEM Iron pump cover

50002-PLUG Full Flow 26mm pump - Early 50027-PLUG Full Flow 30mm pump - Early

50026-PLUG Full Flow Iron Body 30mm pump - Early

50059 Billet 6061 Full Flow cover for oil filter and external cooler system



50027-PLUG

### **EXTERNAL SPIN-ON FILTER OIL PUMPS - TYPE 1**

- High-performance Oil Pump/Filter Combination
- · Jumbo 32mm gears increase oil pressure & volume
- · Engine runs cleaner, cooler and increases engine bearing life

50035 EARLY Filter Pump, 3-Bolt Cam 50036 LATE Filter Pump, 4-Bolt Cam 50009 Spin-on Oil Filter Cartridge 50014 Type 4 Sandwich Adapter Plate PH8A Fram Performance Oil Filter HP-1 Fram Racing Oil Filter





50035 50036







50009

# BRAD PENN HIGH PERFORMANCE ENGINE OIL WITH ZINC

PEN-7119 Brad Penn Racing Oil 20W 50 w/ zinc 1 Quart PEN-7144 Brad Penn Racing Oil 10W 40 w/ zinc 1 Quart 20-00732 Joe Gibbs Assembly Grease 1.0 oz.

> PEN-7119 PEN-7144



#### SLIP-IN WINDAGE TRAY

- Trays are designed to help control oil from sloshing from side to side
- Ideal for all competitive demands of high speed cornering, quick acceleration, hill climbing
- Fits below camshaft to separate chamber helping to eliminate oil spray and froth which robs horsepower at high RPM's

50058 Slip-In Windage Tray - All Type 1-3 Engines



50058

### SPECIAL TOOLS SERIES 98







98081



98083 36mm

98084 46mm

#### **VW DECK HEIGHT MEASURING TOOL**

Accurately measures distance from top of cylinder to top of piston - For use with All Type 1-3 VW engines

#### **VW/PORSCHE PLASTIC CLUTCH PILOT**

Aligns clutch disc with pressure plate and flywheel for ease & proper installation

#### **AXLE NUT REMOVAL TOOL**

For use in removal of rear axle nut use with 1/2" breaker bar



#### **OIL PUMP PULLER**

Oil pump removal without damage



98087





Crankshaft Degree Pulley Puller

90058

to pump or engine case

#### **DISTRIBUTOR DRIVE PULLER** Easy removal & installation

of distributor drive pinion



98057

#### **VW OIL PRESSURE PISTON PULLER**

For simple removal of oil pressure piston from engine case All VW Type 1-4 engines



### **PISTON RING**

**CRANK DEGREE** 

**PULLEY PULLER** 

98093

98092

**COMPRESSOR** Tool compresses piston rings using pliers allowing cylinder

to be slipped over piston

### **END PLAY MEASURING TOOL**

Measure end play movement of VW crank without use of dial indicator for use with feeler gauge - All VW, Porsche 912 & 914

98086



98095

### **CRANKSHAFT GEAR PULLER**

Remove timing gear from crankshaft without damage use of press is not required

### for use with 109 tooth 6V or 130 tooth 12V flywheels

**VW FLYWHEEL LOCK** 

Locks flywheel securely in position -

### **BENCH & FLOOR MODEL** VW ENGINE STANDS



- · Professional model engine stands allows you to work on your VW or Porsche engine & transaxles at the proper height & angle with ease
- · Twist of 'T' handle allows you to rotate a full 360 degrees
- · Heavy- duty steel construction- strong durable casters provide mobility for floor model stand
- · Ears of engine stand yoke bolt to case of transaxle housing

98001 Bench Model Engine Stand 98079 Floor Model Engine Stand -UPS Shipping Available

#### **VW FLYWHEEL** SEAL INSTALLER

Accurately presses rear main flywheel seal into engine case clears all dowel pins- For use with wall Type 1-3 VW engines

### **SCAT BORING/FLYCUTTER TOOL ASSEMBLY**



- · Versatile and inexpensive
- · Special Professional tool designed to bore cases & heads foe oversize cylinders & pistons or flycut heads for increased compression
- · Tool may be used with mill, drill press, or hand drill
- · Ring base of tool housing eliminates necessity of milling head surfaces to use tool

98016 Complete Tool- w/ 1.312" Replacement Cutter -Use w/#98041 Holder only

98034 Replacement Cutter Bit 98041 **Tool Holder w/Screws** 

- 3/4" x 1-1/4" Steel Tool Holder & Centering Block are precision machined to insure accuracy
- · Precision machined tool steel cutter
- · Steel components are black- oxide finished to insure long corrosion resistant use
- · Illustrated instructions & all necessary hardware is included
- · 356- T6 Aircraft Quality Aluminum Housing machined to exacting tolerances with a Gits oil fitting to lubricate the 1-1/2" diameter precision ground steel shaft



### PRO DRAG FLANGE CRANKSHAFTS

### SCAT 4340 CHROMOLY BILLET FLANGE CRANKSHAFTS

In 1972, SCAT created the Type 1 flange crankshaft to harness the extreme horse-power / torque of immensely highly-modified VW race engines and to eliminate the separation of the flywheel from the crank during a high-rpm launch. Over the years, SCAT has improved the design along with the strength of their crankshafts in-order to extend the life of high-performance race engines and to better support the racers need for speed.



### THE PRO-SERIES DRAG BILLET

DESCRIPTION

174111 #	DEGGTIII TIGIT
8-84-4114F	84mm, Chevy Rod Journal, Type 4 Center Main
8-84-4444F	84mm, Chevy Rod Journal, Type 4 All Mains
8-86-4114F	86mm, Chevy Rod Journal, Type 4 Center Main
8-86-4444F	86mm, Chevy Rod Journal, Type 4 All Mains
8-88-4444F	88mm, Chevy Rod Journal, Type 4 All Mains
8-90-4444F	90mm, Chevy Rod Journal, Type 4 All Mains

# KEY FEATURES FOR BOTH THE SERIES AND ULTRA PRO-DRAG FLANGE CRANKSHAFTS

- 1. Custom main and rod journal combinations to best serve your engine needs
- 2. Knife-Edged counter-weights for increased horse-power by cutting through windage
- 3. 3-step heat-treating = Core hardened, Stress relieved, and ION Nitride
- 4.8 each ARP 7/16" flywheel mounting bolts for maximum clamping force and easy removal
- 5. Straight-Shot 3/16" oiling system to maintain strong oil pressure at high RPM's
- 6. Machined to print by professionals to exact sizes, dynamically balanced and polished to print / spec
- 7. Chamfered main and rod journal oiling holes to properly catch and distribute oil efficiently

### NEW ULTRA PRO-DRAG BILLET FLANGE CRANK





- 1. Counterweight and bridge design for increased strength and durability.
- 2. Large 1/8" radius main and rod journals (requires chamfered bearings).
- 3. Gun Drilled lightening holes through mains, counter-weights and rod journals to reduce crank weight and lower internal case pressure.

PART #	DESCRIPTION
8-86-4444F-3	86mm, Chevy Rod Journal, Type 4 All Mains
8-86-44C4F-3	86mm, Chevy Rod Journal, Chrysler Rear Main
8-86-5444F-3	86mm, Honda Rod Jojrnal, Type 4 All Mains
8-88-4444F-3	88mm, Chevy Rod Journal, Type 4 All Mains
8-88-44C4F-3	88mm, Chevy Rod Journal, Chrysler Rear Main

### FLANGE CRANKSHAFT



60083

60087



### PRO DRAG 12- VOLT 4340 BILLET FLANGE FLYWHEELS

- Flywheel locates on 1, 8mm chrome vanadium crankshaft dowel pins, and is positively locked into place with 8 each ARP 2000 big head 7/16-20 12-POINT Bolts
- Machined to exact tolerances in our facility with the latest CNC machining center
- · Rear of engine case must be machined to accept rear oil seal
- · Replaceable ring gear

12-Volt 6 bolts 200mm Flywheel 60063

60067 12-Volt 6 bolts 200mm Flywheel for J&G Floater Clutch Assembly

60068 J&G Floater Clutch Assembly 60083 12-Volt 8 Bolts 200mm Flywheel

60087 12-Volt 8 Bolts 200mm Flywheel for J&G Floater Clutch Assembly

10074 ARP 2000 Big Head 7/16-20 ARP 12-POINT Flywheel Bolts - Each (Torque 80-85 Foot Pounds)

10079 Flywheel flange crank oil seal

### **SUPER FLANGE 'SPLIT' REAR MAIN BEARINGS**

• For use with all SCAT VOLKSTROKER PRO-DRAG FLANGE CRANKSHAFTS

#### • For Type 1 or Type 4 Mains\

10078STD Standard Crank 10213STD **Standard Crank** 1007825 .010"/.25mm Crank 1021325 .010"/.25mm Crank 1007850 .020"/.50mm Crank 1021350 .020"/.50mm Crank

1007875 .030"/.75mm Crank

.020"/.50MM OVERSIZE CASE .020"/.50MM OVERSIZE CASE

1015850STD Standard crank 1021450STD **Standard Crank** 101585025 .010"/.25mm Crank 102145025 .010"/.25mm Crank

### SPECIAL TYPE 4 CENTER MAIN BEARINGS

• For crankshafts with TYPE 4 CENTER MAIN JOURNAL and TYPE 1 CASE BORE

• For use in SCAT KILLER or VW Type 1 - 3 cases

**TYPE 1 MAIN JOURNAL STANDARD CASE** 

10204STD Std Case x Std Crank

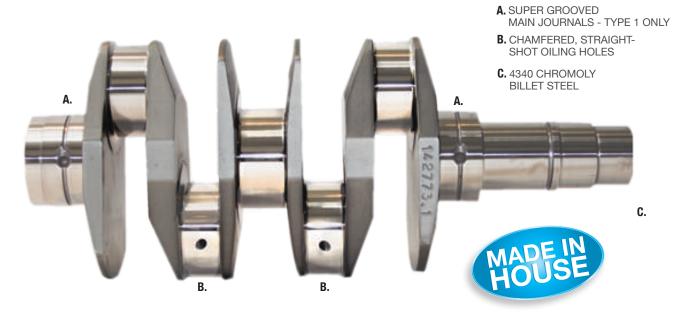


10079



#### SCAT CUSTOM BILLET DOWEL PIN CRANKSHAFTS TO FIT YOUR NEEDS

- 1. Custom main and rod journal combinations to best serve your engine needs
- 2. Manufactured In-House from the Finest Virgin 4340 Chromoly Steel Billets
- 3. Knife-Edged counter-weights which increase horse-power by cutting through windage
- 4. 3-step heat-treating / Nitriding process for maximum strength and extend bearing life
- 5. Wedge-Mate friendly, 8 dowel pins included but not installed (Wedge-Mate service = 99996)
- 6. Straight-Shot oiling system from mains to rod journals to maintain strong oil pressure at high RPM's
- 7. Large radiuses on main (Type 1 or 4) and rod (VW or Chevy) journals for extra strength
- 8. Machined by professionals to exact sizes, dynamically balanced and polished to print / spec
- 9. Chamfered main and rod journal oiling holes to properly catch and distribute oil efficiently

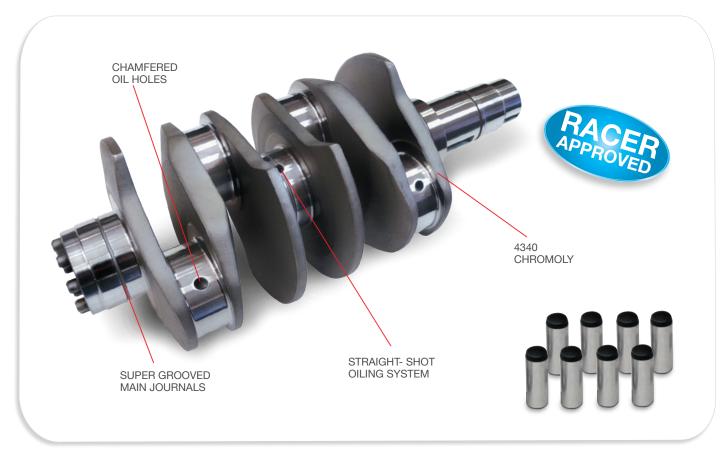


SCAT stocks the following models, but others are available as well – please call our knowledgeable sales staff and let them help you with all of your dowel pin LIGHTWEIGHT crankshaft needs.

PART #	DESCRIPTION	PART #	DESCRIPTION
8-78-2111D 8-82-2111D 8-82-4111D 8-84-2111D 8-84-4111D 8-86-4114D 8-82-4444D 8-86-4444D	78mm, VW rod journal, Type 1 all mains 82mm, VW rod journal, Type 1 all mains 82mm, Chevy rod journal, Type 1 all mains 84mm, VW rod journal, Type 1 all mains 84mm, Chevy rod journal Type 1 all mains 86mm, Chevy rod journal, Type 4 center main 82mm, Chevy rod journal, Type 4 all mains 86mm, Chevy rod journal, Type 4 all mains 90mm, Chevy rod journal, Type 4 all mains	8-78-2114D 8-82-2114D 8-82-4114D 8-84-2114D 8-84-4114D 8-88-4114D 8-84-4444D 8-88-4444D 8-90-4114D	78mm, VW rod journal, Type 4 center main 82mm, VW rod journal, Type 4 center main 82mm, Chevy rod journal, Type 4 center main 84mm, VW rod journal, Type 4 center main 84mm, Chevy rod journal, Type 4 center main 88mm, Chevy rod journal, Type 4 center main 84mm, Chevy rod journal, Type 4 all mains 88mm, Chevy rod journal, Type 4 all mains 90mm, Chevy rod journal, Type 4 center main
99996	Wedge - Mate crankshaft to flywheel		

### FORGED CRANKSHAFTS & ACCESSORIE





### SCAT VOLKSRACER 4340 CHROMOLY FORGED **COUNTERWEIGHTED & 8 DOWEL PIN CRANKSHAFTS:**

101372-1 101398-1	69mm x VW Pin, Type I Main
	78.8mm x VW Pin, Type I Main
101404-1	82mm x Chevy Pin, Type I Main
101402-1	82mm x VW Pin, Type I Main
101412-1	84mm x VW Pin, Type I Main
101414-1	84mm x Chevy Pin, Type I Main
101424-1	86mm x Chevy Pin, Type I Main

- SCAT Exclusive Straight-Shot Oil System
- Manufactured from the finest virgin 4340 Chromoly Forgings
- · Ground to exact sizes, magnafluxed, dynamically balanced & micropolished
- Dowel Pins included, but not installed (wedge mate)
- · Grooved main journals for superior oil flow
- 5/64" (2.0mm) radius on journal and chamfered oil holes
- Nitrided for added strength

### CHROME VANADIUM CRANKSHAFT DOWEL PINS

- For VW Type 1-3 Used in all SCAT Crankshafts
- Heat treated for maximum strength & precision ground to exact tolerances
- 8mm Diameter x 24mm long

10056 Set, Dowel Pins & Gaskets 10072 10 Pack, 8 Dowel Pin Gaskets 10056-200 200 Pieces, 8mm Dowel Pins - Bulk





### CAST CRANKSHAFTS & ACCESSORIES

### NEW SCAT TYPE I CAST COUNTERWEIGHTED & 8 DOWEL PIN CRANKSHAFTS

Eliminate engine vibrations and bearing wear

• Maximum performance up to 5,500 RPM/130 HP

1069269mm Volksaver, 8 Dowel Crankshaft1078278.8mm Volkstroker 3, 8 Dowel Crankshaft

# SCAT CRANKSHAFT TYPE I GEAR ASSEMBLY KIT

• For use with all Type 1 Crankshafts

 Replace worn or faulty parts with these quality components for proper timing of your engine

10207 CRANKSHAFT GEAR ASSEMBLY KIT

113105249 Woodruff Key Crank Pulley 10234 Crankshaft Racer Spacer

- Note: Racer Spacer fits completely around crankshaft to form a single steel band Will Not Open-Up under high-stress conditions as is common with stock "U" shaped gear spacers



111105231B Drive Pinion (not in kit) Recon. 113105231B New O.E.M Pinion (not in kit)

111105235A Distributor Drive Washer .6mm Pinion 111105233 Crank Distributor Drive Spring 1/4 x 1 x .035

### TYPE I VW QUALITY ENGINE MAIN BEARING SETS

• A must for all performance applications where reliability & longevity is essential

• Minimizes case distortion under heavy loads

CRANKSHAFT SIZES:	Standard	.020"/.50mm CASE:	.040"/1mm CASE:	.060"/1.5mm CASE:
Standard	111198461	111198471	111198481	w.(+2mm Thurst)
Oversize	Thrust Cut	111198471+1	111198481+1	111198491
.010"/.25mm	111198463	111198473	111198483	111198493
.020"/.50mm	111198465	111198475	111198485	111198495

# HIGH-PERFORMANCE VW & CHEVY 2.000" JOURNAL CONNECTING ROD BEARINGS

Steel backed special alloy bearings

• A must for performance applications where reliability and longevity is essential

· Available in standard and oversize sets

CRANKSHAFT  Standard	VW 2.165"/55mm JOURNALS 113105701	CHEVY 2.000"/51MM JOURNALS 10101STD
.010"/.25mm	113105707	1010125
.020"/.50mm	113105713	1010150
.030"/.75mm	113105719	1010175











### CONNECTING RO



IF YOU ARE NOT USING SCAT RODS, YOU ARE SIMPLY "NOT CONNECTED!"

3/8" BOLTS ARE STRONGER THAN 5/16" BOLTS. ALL OF OUR RODS ARE FINISH MACHINED AND BALANCED AT SCAT AND FEATURE:

- Rods Come with ARP Bolts. Installed & Torqued to spec. at SCAT
- DOWELED CAP for Precision Alignment and sized to tightest spec
- · High-Tensile 4340 Forged Material for Durability
- Balanced AT SCAT to ±1 Gram IN STEPS

ALL SCAT RODS ARE PRECISION HONED ON THE LATEST SUNNEN EQUIPMENT WITH DIAMOND TOOLING, TEMPERATURE CONTROLLED COOLING AND MICRO PROCESSORS FOR EXACTING SIZES









### SCAT 3/8" H-BEAM CONNECTING RODS WITH ARP 2000 BOLTS

PART #	BOLTS	PART#	BOLTS	DESCRIPTION	<b>ROD JOURNAL</b>	ROD LENGTH
102494-3	ARP 2000			<b>CHEVY JOURNAL</b>	2.000"/51mm	5.325"/135.30mm
102502-3	ARP 2000			VW JOURNAL	2.165"/55mm	5.394"/137.00mm
102512-3	ARP 2000			VW JOURNAL	2.165"/55mm	5.500"/139.00mm
102514-3	ARP 2000			<b>CHEVY JOURNAL</b>	2.000"/51mm	5.500"/139.00mm
102532-3	ARP 2000			VW JOURNAL	2.165"/55mm	5.700"/144.80mm
102534-3	ARP 2000			<b>CHEVY JOURNAL</b>	2.000"/51mm	5.700"/144.80mm
<b>SCAT 3/8" I</b>	-BEAM CON	INECTING F	RODS			
ICR5394-8740	ARP 8740	ICR5394-3	ARP 2000	VW JOURNAL	2.165"/55mm	5.394"/137.00mm
ICR5500-8740	ARP 8740	ICR5500-3	ARP 2000	VW JOURNAL	2.165"/55mm	5.500"/139.00mm
ICR5500-8740-4	ARP 8740	ICR5500-34	ARP 2000	<b>CHEVY JOURNAL</b>	2.000"/51mm	5.500"/139.00mm

### SCAT 5/16" H-BEAM CONNECTING RODS

102494-2	ARP 2000	<b>CHEVY JOURNAL</b>	2.000"/51mm	5.325" / 132.2mm
102512-2	ARP 2000	VW JOURNAL	2.165"/55mm	5.500" / 139.0mm
102522-2	ARP 2000	VW JOURNAL	2.165"/55mm	5.600" / 139.0mm
102534-2	ARP 2000	<b>CHEVY JOURNAL</b>	2.000"/51mm	5.700" / 144.8mm

### **ARP/SCAT BOLTS & LUBE**

4AJ1.601.1SLU **ARP 8740 ROD BOLT 3/8"** 45ft. / lbs. w/ ARP Moly 4AJ1.601-2SLU **ARP 2000 ROD BOLT 3/8"** 

3AG15052U ARP 2000 ROD BOLT 5/16" 100-9908

VW SCIROCCO/JETTA/GOLF **ARP 2000 3/8" CAP SCREWS** 

230,000 PSI - torque spec. 48 PSI ARP ULTRA MOLY ASSEMBLY LUBE 1/2" OZ



PART #	ENGINE #	ROD LENGTH	ROD JOURNAL	WRIST PIN	B.E. WIDTH
I AIII #	LIVOINE #	HOD LENGTH	HOD COOTHAL	WITHOUT I III	D.L. WIDIII
2-5670-1992-981-787	I5 20V, 10V (4CYL)	5.670	1.992	.787	.981
2-5670-1992-981-787S	15 20V, 10V (5CYL)	5.670	1.992	.787	.981
2-6260-1992-981-787	2.0 L ABA (4CYL)	6.260	1.992	.787	.981
2-6260-1992-981-827	2.0 L ABA (4CYL)	6.260	1.992	.827	.981

# SCAT CHROMOLY 12.5 LBS. NEW FORGED STEEL & IRON FLYWHEELS

- · Drilled for SPG offset pattern 8 dowel pins
- 130 tooth (12-Volt) ring gear is hobbed directly from forging and is induction hardened
- · Clutch face is precision ground to insure quick, smooth clutch action
- Fits all SCAT Crankshafts and 8 Dowel Pin Type 1-3 Cranks
- · Increased engine life plus faster acceleration

60007 FORGED 12-Volt, 1-piece, 8 Dowel, 200mm Chromoly Flywheel

60007-1 CAST-IRON 12-Volt, 8 Dowel VW Flywheel 60030 Replacement Flywheel 0-Ring Seal 10220 Crankshaft End Play Shim Kit

60007002 Replacement Ring Gear Only - 130 Tooth

### SILICON REAR MAIN OIL SEAL

High Temperature resistant up to 500 Degrees Fahrenheit Flexible lip tightly seals against oil leaks

10225 Silicon Flywheel Seal

# 4340 "SUPER 28" BILLET GLAND NUTS (36mm and 1-1/2" HEX) & HEAVY DUTY FLAT WASHER

- Both nut & washer are Heat-Treated for extreme strength and longevity
- · Large diameter thick washer for maximum surface pressure on flywheel
- Nut can be torqued to 350lbs. without fear of breakage or stretch
  Manufactured with standard 36mm or wide-base 1-1/2" Hex Heads

60025 Chromoly 1-1/2" Hex Gland Nut & Washer

60026 .250" Longer Thread Chromoly Gland Nut & Washer

60036 Heat-Treated H.D.Gland Nut Washer
60069 Special 1-1/2" Hex Socket for 1/2" drive
603628 36MM Hex Head Gland Nut & WASHER
603628-SOC 36MM Hex Socket for 1/2" Drive

# HIGH TORQUE 4.440 GEAR REDUCTION VW & PORSCHE STARTER MOTORS

- 30% More Starting Power Over Stock Units
- · Completely Sealed with O-Rings

45078 12-Volt HIGH-TORQUE Performance Starter
45078C Chrome 12-Volt HIGH-TORQUE Performance Starter
111199101 Top Starter Mounting Bolt 10MM X 110MM

IMI-104 HIGH-TORQUE 12-Volt Starter (SR87X) Bus Transmission

# QUICKSILVER 4-PUCK FERAMIC COMPETITION CLUTCH DISCS

- Special Feramic Pads are bonded & riveted to a stainless steel drive plate
- Pads are not affected by oil, grease or heat
- Instant clutch response withstands punishment of off-road and competition demands
- Heat-Treated and Long Splined Drive Hub adds control
- Copper + Feramic Pads Grab or Slip Rate is Controlled by Pressure Plate LBS.
- Grabs Hard = 2500lbs. Pressure or Slips into engagement = 1700lbs. Pressure
- Race Proven to Decrease Drag Times (Damon Harmon)

60045 180mm clutch size

60046S 200mm QuickSilver Lightweight 4-Puck

**Stainless Steel Racing Disc** 













### CLUTCHES & FLYWHEELS SERIES 60



#### **DURABLE VW TYPE 1-4 CLUTCH DISCS**

- Heat- and wear-resistant Metal Woven lined face
- For longer trouble free operation under heavy-duty conditions
- 180mm or 200mm sizes with Rigid or Spring type Hubs
- · Replaces original equipment perfectly

60012 200mm w/Solid Hub 60042 200mm w/Spring Hub 60015 180mm w/Spring Hub

60012-KL Kush Lock 200mm Super Strong Disc

025141031H 215mm Clutch Disc, Type 2, 1.7L & 1.8L (thru 1975) 029141031B 228mm Clutch Disc, Type 2, 2.0L (from 1976)

#### SACHS TYPE 1-4 H.P. CLUTCH COVERS

- · Designed for "stop & go" street driving
- Works great with 1600-1915 engines
- · Multi-Finger diaphragm sets face pressure at approximately 1200 lbs

311141025E Early Swing axle 200mm pressure plate with collar
311141025C Late I.R.S. 200mm pressure plate without collar
022141025A 215mm Clutch Cover, Type 2, 1.7L & 1.8L (thru 1975)
029141025B 228mm Clutch Cover, Type 2, 2.0L (from 1976)



- Balanced with-in 0.4 oz.
- 100% Load Tested and Jig Assembled to Insure Proper Pressure
- Contact Face is High-Tensile Cast-Iron Alloy for Maximum Strength

KEP1700 1700 LB. Multi-Finger Racing Clutch E&L – Stage I
KEP2100 2100 LB. Multi-Finger Racing Clutch E&L – Stage II
KEP2500 2500 LB. Multi-Finger Racing Clutch E&L – Stage III

99625 Clutch Bolts 8mm x 25mm

KEP2100-T4 215mm Type 2 & 4, Stage 2, Kennedy Pressure Plate

# GERMAN QUALITY HEAVY-DUTY ROLLER THROW-OUT BEARINGS

- · Special ball bearing type replaces stock carbon-type bearing
- · Ensures smoother improved clutch operation with reduced effort
- · Longer wearing than stock type bearings

 111141165A
 Early Bearing thru '70

 111141165B
 Late Bearing '71 & later

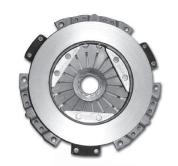
 111141177
 H/D Release Bearing Clip

### **HEAVY-DUTY CROSS SHAFT**

- · New shafts feature heavy steel bearing fingers and shaft
- · Welded 360 degrees around bearing fingers
- Stronger than stock
- Swing Axle or IRS, Type 1 & 3

70150 Heavy-Duty Early '70 & Earlier 70243 OEM Late '71 & Later IRS













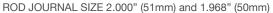


### YPE 4-914 & PORSCHE 912 SPECIAL SECTION

# SCAT TYPE 4 4340 FORGED & BILLET COUNTER-WEIGHTED CRANKSHAFTS

- For use with VW Type 4 or Porsche 914/4 Cases
- Ground to exacting tolerances, magnafluxed, dynamically balanced & micro polished
- · Straight-shot oiling system with chamfered oil holes for positive oiling
- · NITRIDED for added strength and extended bearing life

PART #	STROKE	51MM CHEVY	TYPE 4 - 2 LITER
10229-FRG	78mm	4-frg	6-frg
10230-FRG	80mm	4-frg	6-frg
10231-FRG	82mm	4-frg	6-frg
10232-FRG	84mm	4-frg	6-frg



PART	#	STROKE	CHEVY	TYPE 4 - 2 LITER
10227	BILLET	71mm	-4	-6
10229	BILLET	78mm	-4	-6
10230	BILLET	80mm	-4	-6
10231	BILLET	82mm	-4	-6
10232	BILLET	84mm	-4	-6
10233	BILLET	86mm	-4	-6

• When ordering use part number and add suffix for rod journal Example: 78mm stroke w/Type 4 2.0 Liter Rod 102296





### 4340 H-BEAM CONNECTING TYPE 4/914 RODS & BEARINGS

- · ARP 2000 12-Point Bolts
- Dowel Pinned Cap and Beam for Perfect Alignment
- Balanced Into Sets of 4 and Clearanced for Stroker application

CHEVY/51MM	WRIST PIN	<b>LENGTH</b> 5.160" / 131mm	TYPE 4/50MM 102516-T4-24	WRIST PIN 24mm
102494-3	22mm	5.325" / 135mm	102536-T4	22mm
102494-2	22mm	5.325" / 135mm	102536-T4-24	24mm
102514-3	22mm	5.500" / 139mm	102556-T4-24	24mm



### TYPE 4 Main Bearings

PART #	DESCRIPTION
021198481A	Type 4 Main Journal, Standard Case, Standard Crank
021198483A	Type 4 Main Journal, Standard Case, .010"/.25mm Crank
021198485A	Type 4 Main Journal, Standard Case, .020"/.50mm Crank
021198487A	Type 4 Main Journal, Standard Case, .030"/.75mm Crank

021198491AType 4 Main Journal, .020"/.50mm Oversize Case, Standard Crank021198493AType 4 Main Journal, .020"/.50mm Oversize Case, .010"/.25mm Crank



021198481A

### **ROD BEARINGS (2.000" 51MM & 50MM)**

51MM	DESCRIPTION	50MM
10101STD	Standard	039105701
1010125	.010"/.25mm	039105707
1010150	.020"/.50mm	039105713
1010175	.030"/.75mm	039105719



### TYPE 2/4 & 914 ENGINES (1700cc-2840cc)



• Balanced, Blue-Printed & Built to your needs

• Quality New & Remanufactured parts inspected & guaranteed to perform

• Complete Turn-Key & Race-Ready Engines Available.

 Individual components and/or engine kits in-stock for your convenience

 Call Today for Pricing & a Customized Build Sheet



PART #	DESCRIPTION
1700LB-T4	1.7 Liter Long-Block 2/4 (8/71-73)
1800LB-T4	1.8 Liter Long-Block 2/4 (8/73-7/75)
2000LB-T4	2.0 Liter Long-Block 2/4 (8/75-7/79)
2056LB-T4	2056cc Long-Block (71 mm Stroke x 96mm Bore)
2600LB-T4	2600cc Long-Block (78mm Stroke x 103mm Bore)
2840LB-T4	2840cc Long-Block (82mm Stroke x 105mm Bore)

### **TYPE 2/4 & 914 REPLACEMENT ENGINE PARTS**

022101361CNew 1.8 Liter Cylinder Head022101361LNew 2.0 Liter Cylinder Head

029198009 Engine Gasket Kit

029198075 94 x 71 Flat-Top Piston & Cylinder Kit

029105245B Rear Flywheel Oil Seal 021025-STD STD 0.E.M. Engine Case

021105247A Front Pulley Seal

 15196
 914, Type 2 & 4, Forged 96mm x 71mm x x24mm Pin Piston & Cylinder Kit

 15196-CAST
 914, Type 2 & 4, Cast 96mm x 71mm x x24mm Pin Piston & Cylinder Kit

 15196-66
 914, Type 2 & 4, Cast 96mm x 66mm x x24mm Pin Piston & Cylinder Kit

### SCAT 1-1/2 QUART TYPE 4/914-4 FINNED ALUMINUM OIL SUMP

- Eliminates oil starvation and reduces oil / engine temperatures
- Made in U.S.A. by SCAT 356-T6 from Aircraft Quality Aluminum
- Metal oil pickup tube included with installation hardware

50020 1-1/2 QUART TYPE 4 / 914 FINNED 356-T6 ALUMINUM OIL SUMP



# BALL BURNISHED ALUMINUM TYPE IV VALVE COVERS

- Designed to clear all high-lift rockers & camshafts
- Gaskets & mounting hardware included

80243 Polished Aluminum Type 4 Valve Covers





### - 4-914 SPECIAL SECTION

#### SCAT PERFORMANCE TYPE 4 LIFTERS

- Finest quality made from special hardened iron billets
- · Precision radius ground on face to insure long life under increased valve tension, lift and RPM loads

20091 Type IV-914 Lube-A-Lobe Solid Lifters - Set of 8

#### **TYPE 4/914-4 103mm BIG BORE KITS**

- J&E Forged Aluminum or Cast Hypereutectic Pistons
- Cast Ductile Iron Cylinders
- · 3-Piece Segmented Performance Rings

15177 22mm Piston pin w/1.110" Height

15178 24mm Piston Pin w/1.180" (80mm), 1.281" (75mm), 1.361" (71mm stroke)

• Please Specify Piston Pin Height When Ordering

#### KITS W/CAST HYPEREUTECTIC PISTONS

15179 103mm x 71mm x 24mm Pin-Machine Fit

154103RS 103mm Type IV Rings Set

### SCAT TYPE 4 PERFORMANCE CAMSHAFTS, GEARS & CAM BEARINGS

- · All profiles thoroughly developed and tested by SCAT to insure desired flow and horsepower
- · Ground from NEW BILLET BLANKS for bolt-on cam gear

PART#	GRIND	LIFT X 1.3	DURATION	DURATION @ .050"
20086	C25	.455"	272	234
20087	C35	.495"	285	246
20088	C45	.507"	298	262
20089	C55	.533"	310	<b>271</b> (C55 = 1" Base Circle)

2008600 **UN-GROUND LOBES, CAMSHAFT - BLANK** 

**TYPE 4 GEARS & CAM BEARINGS** 

**TYPE 4 Cam Bearing Set** 

Performance Bolt-On Cam Gear

STRAIGHT-CUT CAM GEARS









021198541

### PORSCHE 356-912 SPECIAL SECTION SCAT PORSCHE 912 4340 NITRIDED CHROMOLY **BILLET CRANKSHAFTS, GLAND NUTS & OIL SUMPS**

- · Superior to all factory & aftermarket crankshafts in material, workmanship and longevity
- Eight (8) extra-long Chrome Vanadium Dowel Pins for stronger flywheel attachment · Factory counterweight configuration and dynamically balanced or super-lite
- · Oil galleys are drilled & tapped with a threaded plug installed for ease of cleaning

· Factory Porsche oil system for superior oiling throughout the RPM range

8-10912L SUPER-LITE 74mm Stroke x Porsche 912 Journal (53mm) BILLET Crankshaft

50024 1-1/2 QUART PORSCHE 912, 356 FINNED OIL SUMP 60912 SCAT 4340 Chromoly Porsche Gland Nut & Washer



021198541 20171STD

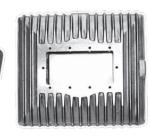
20151S

.010"/.25mm Standard 1031-4202 1031-4252 .020"/.50mm .030"/.75mm 1031-4262 1031-4272













### BIG BORE PISTON KITS & RINGS SERIES 15



### MAHLE FORGED AND CAST HYPEREUTECTIC PISTON & CYLINDER KITS

- · Increased horsepower, torque and engine size
- Cases and heads must be machined to accept larger cylinders
- · Graphite Impregnated Pistons & Cylinders with Longer Cooling Fins
- Kits Include Pistons, Wrist Pins, Locks, Performance Ring set and Cylinders

PART# CAST	PART# FORGED	BORE	STROKE	ТОР	2ND	OIL
15120-CAST 15121-CAST 15123-CAST 15124-CAST 15145-CAST 15125-CAST 15153-CAST 15154-CAST	15120 15121 15123 15124 15145 15125 15153 15154	85.5 87.0 90.5 92.0 90.5 92.0 94.0	69 69 69 82 82 69	2.0 2.0 1.5 1.5 1.5 1.5 1.5	2.0 2.0 2.0 2.0 2.0 2.0 2.0 2.0	5.0 5.0 4.0 4.0 4.0 4.0 4.0
15145-CYL-SET 15154-CYL-SET		90.5 94		0 ,	iders - Set iders - Set	



# WISECO FORGED ALUMINUM STROKER PISTON & CYLINDER KITS TYPE 1 - 3

- 94mm & 101.6mm bore cast-iron cylinders (cut to length)
- Wiseco Slipper-skirted lightweight forged aluminum racing pistons
- Lightweight Wrist Pins, Clips & Rings

15173	Wiseco Forged 4.000" Piston and Cylinder Kit
15194	94mm Cylinder Set - (cut to length)
15195	94mm Cylinder and Lightweight Wiseco Piston Kit
15195VP	94mm Cylinder and Lightweight Wiseco Piston Kit
	- With Valve Pockets

K001ES Wiseco Forged 94mm 2x2x4 T1 Piston/Ring/Pin Set - Valve Pockets

K001ESV Wiseco Forged 94mm Flat-Top Pistons 2x2x4 Ring Set K633M94 Wiseco 94mm Flat-Top Pistons 1.0x1.2x2.8 Ring Set

3701E Wiseco 94mm Ring Set 2x2x4

# TOTAL SEAL GAPLESS RACING COMPLETE AND 2ND RING SETS

- Horsepower and Torque is increased by Reducing BLOW-BY
- Reduced BLOW-BY Longer Engine Life and Better Gas Mileage
- Sold in Sets of 4 for One Complete Engine
- Adds 10% More Power

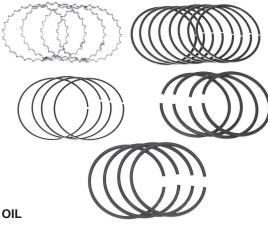
TOTAL S	EAL	FITS PISTON	TOTAL S	SEAL	FITS PISTON
2ND RIN	GS ONLY	GROOVED		NGS ONLY	GROOVED
15176	85.5mm	.7087"/2.0mm	15138	92.0mm	.0787"/2.0mm
15171	88.0mm	.0591"/1.5mm	15143	94.0mm	.0787"/2.0mm
15146	90.5mm	.0787"/2.0mm	151016	101.6mm	.0625"/1/16"

<sup>\*</sup> For Complete Ring Set, add RS to Above Part Numbers

# GRANT LIGHTWEIGHT PERFORMANCE RING SETS

PART NUM.	RING GR BORE		PART 2ND	OIL	RING NUM.	GROOV BORE	E TOP	2ND	OIL
15126	85.5mm	2.0	2.0	5.0	15155	90.5mm	1.5	2.0	4.0
15127	87.0mm	2.0	2.0	5.0	15130	92.0mm	2.0	2.0	4.0
15128	88.0mm	1.5	1.5	5.0	15156	92.0mm	1.5	2.0	4.0
15129	90.5	2.0	2.0	4.75	15157	94.0mm	1.5	2.0	4.0







# SCAT HIGH-PERFORMANCE CAMSHAFT, LIFTER AND OIL-PUMP KIT

- 10 % to 15% increase in horsepower and decrease in oil temperature
- Kit includes a set of SCAT Lightweight racing lifters, HI-REV camshaft
- with gear and a High-Volume 26mm oil pump
- Both the camshaft and lifters are made from compatible materials to perform in unison
- Both the camshaft and oil pump are Wedge-Keyed for ultimate pumping strength

20004RL C25 Camshaft, 26mm Pump, Lightweight Lifters 20005RL C35 Camshaft, 26mm Pump, Lightweight Lifters

# STROKER HARDCORE CHILLED CAST CAMSHAFT BLANK - ONLY

- · Grind Lobes to your specifications
- · Heat treated to the core
- · Mains are machined to standard size

2000700CF Stroker Hardcore Chilled Cast Camshaft blank

### WRIST PIN BUTTONS & CYLINDER SPACERS

### **TEFLON PISTON PIN BUTTONS**

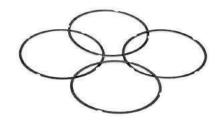
 SCAT Teflon Pin Buttons are lightweight, completely safe & race proven Teflon Pin Buttons for 75mm Length Pins – 8-Piece Set

85.5mm
90.5mm
92.0mm
94.0mm
88.0mm



### PRECISION TYPE 1-3 CYLINDER SPACERS

- For proper deck height and compression ratios
- Eliminates machining heads, pistons or cylinders
- 4-piece set



CYLINDER APPLICATION	.25mm .010"	.50mm .020"	1.0mm .040"	2.5mm .098"	4.5mm .177"	5.5mm .217"	6.5mm .256"	7.5mm .300"
85.5-88.0mm, Bolt-In Only	4=000	15100	15101	40044	4=04=	4000	4=04=	45040
92 & 90.5mm w/92.0 register	15032	15102	15103	15044	15045	15046	15047	15048
94mm	15158	15159	15160	15166	15167	15168	15169	15170

### HI-REVTM CAMSHAFT & ACCESSORIES SERIES 20



### **ALL TYPE 1 SCAT HARD - CORE CAMSHAFTS INCLUDE:**

- RACE PROVEN CAMSHAFT Profiles Designed For All Types Of Engine Applications
- All specifications are at the valve using a .050" checking clearance
- Consistent lobe hardness all the way to the core center (Chilled Cast)
- Material is compatible and uniform with 20018 lifters (55-60 RC)
- Tough enough to stand up to high valve spring pressures
- Larger lobe heel for smoother rotation and strength
- All cams are stroke relieved or Clearanced for longer stroke crankshafts



### STREET AND OFF-ROAD - ORIGINAL HARDCORE GRINDS FOR 1.1:1 & 1.25:1 ROCKERS 108 LOBE CENTERS

PART NO.	GRIND	LIFT AT CAM LOBE	LIFT WITH 1.10:1 ARM	LIFT WITH 1.25:1 ARM	ADVERT. DURATION	DURATION AT .050"	SIMILAR CAM GRINDS
20003	C20	.320"	.352"	.400"	277	234	FK-41
STOCKER PLU	IS = 1600 -	1776cc LOW- TO MID	-RANGE POWER	& IDEAL WITH 1.40:1 R	OCKER ARM (1000	) <b>-</b> 5000)	
20004	C25	.350"	.385"	.438"	272	234	W-100
<b>HILL CLIMBER</b>	R = 1600 - 1	1776cc LOW-END TOR	<b>QUE FOR HEAVY</b>	<b>BUSES OR OFF-ROAD E</b>	BUGGY (1000 - 500	00)	
20005	C35	.381"	.419"	.476"	285	246	W-110
<b>BUG MASTER</b>	= 1776 - 20	027cc HOTTEST ALL-/	AROUND POWER	FOR STREET OR OFF-R	OAD (1500 - 5500)		
20006	C45	.390"	.429"	.488"	298	262	FK-8
STREET RACE	R = 1915 -	2275cc PERFECT FOR	STREET / STRIF	P / OFF-ROAD (4000 - 6	500) DUAL SPRING	S ONLY	
R = CAMSHAF	T SOLD WITH	H 20170STD CAM GEAF	R: 20003R, 20004F	R, 20005R AND 20006R	•		

### **COMPETITION - STROKE RELIEVED HARCORE GRINDS FOR 1.25:1 & 1.40:1 ROCKERS** 108 LOBE CENTERS

PART NO.	GRIND	LIFT AT CAM LOBE	LIFT WITH 1.25:1 ARM	LIFT WITH 1.40:1 ARM	ADVERT. DURATION	DURATION AT .050"	SIMILAR CAM GRINDS
20121C	C95	.416"	.520"	.582"	294	262	W-125
PRO COMP 1	= 2027 - 233	2cc WIDE POWER B	<b>AND &amp; EXCELLEN</b>	IT ACCELERATION (350	0 - 6500) DUAL SI	PRINGS	
20007C	C55	.410"	.513"	.574"	310	271	FK-10
PRO COMP 2	= 2027 - 233	<b>2cc SUPERIOR POW</b>	ER BETWEEN MI	D- TO HIGH-RPM (4500	- 7000) DUAL SPI	RINGS	
20008C	C65	.413"	.516"	.578"	309	274	W-140
PRO TRACK =	= 2110 - 2332	<b>2cc EXCELLENT FOR</b>	<b>HEAVY CARS RU</b>	NNING HIGH-RPMs (45)	00 - 7000) DUAL S	SPRINGS	
ALL COMPETI	TION CAMSHA	AFTS ARE STROKE RE	LIEVED OR CLEAF	RANCED FOR LONGER S	TROKE CRANKSHA	FTS	

### DRAG RACER - STROKE RELIEVED HARDCORE GRINDS FOR 1.40:1 & 1.50:1 ROCKERS 108 LOBE CENTERS

		LIFT AT	LIFT WITH	LIFT WITH	ADVERT.	DURATION	SIMILAR
PART NO.	GRIND	CAM LOBE	1.40:1 ARM	1.50:1 ARM	DURATION	AT .050"	CAM GRINDS
20169C	C89	.410"	.574"	615	318	274	FK-87
SUPER STREE	T = 2110 - 2	2500cc DESIGNED FO	R HEAVY DRAG	<b>CARS AND LARGE TIRES</b>	S (5000 - 8000)		
20095C	C85	.409"	.573"	.614"	324	287	FK-89
PRO STOCK =	2275 - 2700	OCC GREAT FOR LIGH	T DRAG CARS W	<b>ITH LARGE TIRES (5500</b>	- 8500)		
20009C	C75	.425"	.595"	.638"	322	294	FK-98
$PRO\ MOD = 2$	275cc - 290	Occ MORE LIFT AND	<b>DURATION TO M</b>	AKE BIG POWER (5500 -	- 9000)		

ALL DRAG RACER CAMSHAFTS ARE STROKE RELIEVED OR CLEARANCED FOR LONGER STROKE CRANKSHAFTS WIZ-LOCK GRADE 5 BOLTS AND JOE GIBBS ASSEMBLY GREASE (20-00732) INCLUDED.

# HI-REV™ TYPE I VALVETRAIN & CAMSHAFT KITS FOR TROUBLE-FREE INSTALLATION

- Simple to order just select your camshaft and everything else is included
- Kits include camshaft, camshaft gear, lifters, valve springs, retainers & valve keepers

20050 Cam Kit with C20 Cam – Single Springs
20051 Cam Kit with C25 Cam – Single Springs
20052 Cam Kit with C35 Cam – Single Springs
20053 Cam Kit with C45 Cam – Dual Valve Springs



### TYPE I PERFORMANCE CAMSHAFT BEARINGS

- For use with SCAT KILLER™ or VW Type 1-3 40HP-1600 cases
- A must for any performance application where reliability & longevity are essential

111198541 Set – Single Thrust Cam Bearing 111198541H Set – Double Thrust Cam Bearing

### HI-REV™ SILICON VALVE SPRING, RETAINER & KEEPER KITS

- · Springs will not fatigue and will allow valve float with high RPM usage
- For use with VW Type 1-4 Cylinder Heads
- Complete pack includes Chrome Silicon Valve Springs, Performance Valve Spring Retainers & Valve Keepers

20138 Single Springs with 4140 Retainers

20179 Dual Springs with 4140 Chromoly Steel Retainers

- quide bosses need to be machined

### HI-REV™ RACING TYPE I - IV CHROME SILICON VALVE SPRINGS

- · Coil Bind at .900" 230 lbs. Single & 340 lbs. Dual Spring
- Over all Spring Length (outer 2.400") (inner 2.025")
- Heat Treated to Insure a Long Life Without Losing Seat Pressure

20011 Single Springs 1.550" installed height 125 LBS. seat pressure 20085 Dual Springs 1.550" installed height 165 LBS. seat pressure

- machine valve guide boss

20112 Chevy Size Racing Dual Valve Springs – Split-Port

### HI-REV™ TYPE I – IV VALVE SPRING RETAINERS - 4140

• 4140 Chromoly Steel, Heat-Treated for Strength & Reliability

• CNC Machined - Deep bore for extra lift

20137 HI-REV 4140 Chromoly Retainers set of 8 20111 High-Pressure Racing Retainers (use w/20112)

# PRO-COMP HEAT-TREATED ALUMINUM BOLT-ON CAMSHAFT GEARS

 For use with Type 1-3 '71 & Earlier camshafts & all SCAT Performance Camshafts with camshaft gear flange drilled & tapped 5/16-24

20170STD Bolt-on High-Performance Aluminum Camshaft Gear

#### CAMDEX ALUMINUM ADJUSTABLE CAMSHAFT GEAR

- Standard Timing
- Advanced 2 Camshaft Degrees (4 Crankshaft Degrees) to give increased torque at low RPM's.
- Retarded 2 Camshaft Degrees (4 Crankshaft Degrees) to give increased torque at high RPM's.

20170 - ADJUST Adjustable Type Bolt-On Aluminum Cam Gear

# PRO-DRAG 4340 CHROMOLY STRAIGHT-CUT STEEL CRANK & CAM GEAR SET (ADJUSTABLE)

 Cam Gear gives precision cam timing at 1-degree increments advance or retard

20150W Billet Steel Washer in Slot Gear Set

### HI-REV VALVE SPRING SHIMS

- Set and maintain proper valve spring tension and installed heights
- High quality highly accurate
- 8-Piece Set

\*FOR USE W/SINGLE SPRINGS \*FOR USE W/DUAL SPRINGS

 20115
 .015"
 20117
 .015"

 20014
 .030"
 20116
 .030"

20044 .060"

















### HI-REV™ LIFTERS & PUSHRODS SERIES 20



### **SUPER-DUTY 72 TYPE 1 RACING LIFTERS**

- 1-piece design only weighs 72 grams with a 29mm Wide Head (hollow body)
- Increase horse-power and eliminate valve-train float at high R.P.M.'s
- Strongest hollow Type 1 lifter available with 60-degree radius face

20037-WIN Racing Lifters

# LUBE-A-LOBE LIGHTWEIGHT SOLID RACING LIFTERS

- •.024" oil hole through lifter body and wide head
- Reduces lifter and camshaft lobe wear and friction
- Increases horsepower and constant lobe lubrication
- NASCAR and NHRA technology comes to the VW racer

20018L Lube-A-Lobe Lightweight Solid Racing Lifters - Set of 8

### HI-REV™ LIGHTWEIGHT TYPE I SOLID RACING LIFTERS

### THE RACERS PREFERRED CHOICE

- 10% more head surface area to reduce friction and wear
- The lifter heads are clearanced for high-lift camshafts
  Manufactured from chilled guenched hardened billets
- Wider oil reservoir grooves for better lubrication at higher RPMs
- 6 grams lighter than O.E.M. German Lifters
- Proper 60-degree Radius Head

20018 HI-REV LIGHTWEIGHT RACING LIFTERS – 8-Piece Set
20018-200 HI-REV WEIGHTWEIGHT TYPE I LIFTERS – 200 Pieces Bulk

# MANTON HI-REV™ 4140 CHROMOLY CUT TO LENGTH 3/8" "SEAMLESS PUSHRODS"

- Heat treated steel ball tips will not wear out while under extreme conditions
- 11.500" (292.1mm) long must be cut to length see SCAT #98094 Pushrod Measuring Tool

20172 4140 Chromoly 3/8" x .058" Wall 20173 4140 Chromoly 3/8" x .035" Wall

# PRO STREET HEAT-TREATED CUT TO LENGTH & FIXED 5/16" STEEL PUSHRODS

- Assembled for 1300-1600cc or Cut To Length 11.500" length for use with longer stroke engines
- Economically Priced + Light-Weight + Durable

20020 5/16" Fixed Steel Pushrods (11.050" OAL)

20068 PRO STREET Cut To Length 5/16" Steel Pushrods – 11.500"











### **BIG MOUTH O-RING SEALED PUSHROD TUBES**

- Eliminates pushrod rubbing against tube walls
- Spring loaded for sealing tension + easy installation
- 6061-T6 sleeves are sealed together with Viton O-rings
- 20% Bigger in diameter than stock

20176 BIG MOUTH O-RING SEALED PUSHROD TUBES (SET OF 8)
20177 BIG MOUTH O-RING SEALED PUSHROD TUBES (EACH)

20176R01 REPLACEMENT O-RINGS (EACH)

# ORIGINAL SPRING LOADED O-RING SEALED ALUMINUM PUSHROD TUBES

- Internal spring Gold Anodized finish make them smooth & attractive
- Double O-Ring and Tube End seals for leak-proof installations
- May be removed in minutes for quick pushrod replacement without having to remove cylinder head

20175 Adjustable Pushrod Tubes – Set of 8 for one complete engine

20174 Adjustable Pushrod Tubes – Single Replacement

20174006-1 Replacement O-Rings (EACH)

# BLUE HIGH-TEMP NYLON 66 ADJUSTABLE PUSHROD TUBES THE ORIGINAL – NOT A CHEAP IMITATION.

- Designed & developed by SCAT AND MADE IN THE U.S.A.
- For quick pushrod changes without removing engine or cylinder heads
- High-heat and impact resistant NYLON 66
   WILL NOT MELT LIKE THOSE BLACK PLASTIC COPIES

20191 BLUE HIGH TEMP NYLON 66 – Set of 8 for one complete engine

20192 BLUE HIGH TEMP NYLON 66 – SINGLE

#### HIGH TEMP PUSHROD TUBE END SEALS

• Longer lasting and Durable Seals for Type 1-3

043109345A HIGH TEMP Pushrod Tube End Seals – 100 Pieces

# STOCK REPLACEMENT & STAINLESS WINDAGE PUSHROD TUBES

- OEM quality Type 1-3 & T-2/4
- Use with stock or performance engines
- · Recommend replacement whenever engine is being overhauled

20166SW Stainless Steel Windage Tube - each

311109335 1300 - 1600cc - each

021109335C T-2/4 (17-2000cc) Pushrod tube - each 311109335C 1300 – 1600 Black Chrome Plated - each

### SCAT ROCKER ARM GEOMETRY KIT/PUSHROD MEASURING TOOL

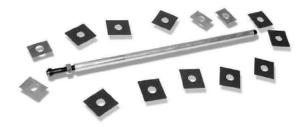
- Tool designed to get exact measurements for custom pushrod applications
- Full-size pads fit beneath and support rocker arm blocks and are used to obtain correct rocker arm geometry
- Measuring tool plus selection of three (3) thicknesses of rocker pads .015"/38mm, .030"/76mm, .060"/1.52mm

20204 KIT 98094 TOOL ONLY









### HI-LIFT™ VALVETRAIN COMPONENTS



### SWIRL-POLISHED ONE-PIECE STAINLESS STEEL OVERSIZE TYPE I – 4 RACING VALVES

- One-piece 214N Stainless Rated At 1600 Degrees Ultra Light
- Thin Swirl-Polished Head Design Ranging from 33mm to 50mm
- · 8mm Chrome Stem with Hardened Tip
- Type 4 Valves Are .200"/5mm Longer Than Type 1 Valves

25005	40mm Intake	25025	44mm Intake
25016	35.5mm Exhaust	25026	37mm Exhaust
25024	32mm Exhaust	25046	42mm Intake
25108	38mm Exhaust - T4	25107	48mm Intake - T4
25067	40mm Exhaust - T4	25120	50mm Intake - T4

# HI-REV™ 4140 CHROMOLY VALVE SEATS – 4-PIECE SET

• Designed for proper airflow – engineered to provide maximum resistance to high-impact and extreme temperature variations (Width-.350"/9mm)

PART#	HEAD SIZE	FUNCTION	OUTER DIMENSION	INNER DIMENSION
25006 25017 25021 25033 25034 25042	40.0mm 35.5mm 33.0mm 44.0mm 37.0mm 42.0mm	Intake Exhaust Exhaust Intake Exhaust Intake	1.637"/41.50mm 1.483"/37.75mm 1.364"/34.75mm 1.771"/45.00mm 1.525"/38.74mm 1.695"/43mm	1.430"/36.25mm 1.265"/32.25mm 1.125"/28.50mm 1.535"/39.00mm 1.315"/33.40mm 1.437"/36.5mm
25109	48/50mm	Intake	2.012"/51.10mm	1.720"/43.69mm

# HI-REV™ MANGANESE BRONZE TYPE I - 4 RACING VALVE GUIDES – 4-PIECE SET

- Manganese Bronze is Self Lubricating with Hard Wear Pads for Extended Life
- Short guide boss for added clearance to eliminate retainer to guide interference on high-lift camshafts
- Protect against premature valve guide failures and costly repairs caused by high operating temperatures, lean fuel mixtures, fuel contaminates, retarded ignition settings and lack of valve guide lubrication due to use of low and no lead gasoline

25014 MANGANESE Racing Intake Guide - TYPE 1 25015 MANGANESE Racing Exhaust Guide - TYPE 1 8MM I.D. 9MM I.D.

 25040
 Intake 13mm 0.D. 1.7-2.0
 25041
 Exh 13mm 0.D. 1.7-1.8

 25051
 Exhaust 15mm 0.D. 2.0
 25050
 Exh 15mm 0.D. 2.0

#### HARDENED VALVE STEM LASH CAPS - 8-PIECE SET

- For use with all 8mm O.D. stem VW valves, standard or oversized heads
- · Prevents premature wear to end of valve stem and eliminates mushrooming of ends
- · Heat treated and simple slip-on installation

25047 Hardened Valve Lash Caps

### HI-REV™ TYPE 1-4 VALVE KEEPERS - 16-PIECE SET

- Stainless Steel 8mm Stem Valves
- High alloy steel heat treated to prevent breakage under high RPM and stress loads

20092 Hi-Rev Valve Keepers

### **COPPER CYLINDER HEAD GASKETS**

- Eliminates combustion chamber leaks seals tight
- Increases Valve and Piston clearance without machining heads

25924	92mm x .040"
25944	94mm x .040"
25926	92mm x .060"
25946	94mm x .060"









### PRO-COMP 765 SCAT FORGED 4340 CHROMOLY ROCKER ARM ASSEMBLIES

- EXCLUSIVE OILING OF BUSHINGS
- BILLET 4340 Stronger diameter shaft (.765) with bolt-on aluminum end caps
- Forged Rocker Arms with Steel backed bronze bushings and flame-hardened tips
- Race Proven to be 50% stronger than (.687" I.D.) needle bearing type rocker assemblies
- INCREASE VALVE LIFT WITHOUT CHANGING CAMSHAFT
- Chromoly mounting studs, 3/8"-24 adjusting screws and lash caps

20196 Racing Forged 1.25 Ratio – increases Valve Lift 20% 20195 Racing Forged 1.40 Ratio – increases Valve Lift 30%



203898

2019602S 1.25 Chromoly Ratio Rocker Arm - 3/8" 2019504S 1.40 Chromoly Ratio Rocker Arm - 3/8"

20197 Chromoly Mounting Stud 20198 Cup Adjusting Screws-5/16"-24 20200 Arm Side Play Adjusting Shims, 8 Pieces

3/8"-24 Cup Adjusters

# PRO-STREET 707 VW FORGED ROCKER ARM ASSEMBLIES

 Kits includes: Forged Rocker Arms, Billet Rocker Shaft Kit, Mounting Blocks, Swivel Adjusting Screws Geometry Pads and Shims

20130 1.10 Ratio O.E.M. Rocker Arm Assembly

20188S 1.25 Ratio 4140 Chromoly Rocker Arm Assembly (12% more horsepower, torque and camshaft lift)

# 707 CHROMOLY BOLT-ON ROCKER SHAFT KIT

- · Wide oil grooves for extra oiling
- Billet 4140 shafts are center-less ground to exacting tolerances .707" O.D.
- 6061-T6 Center Spacer and End Caps along with Shims & Hardware

20129 Rocker Shaft Kit

 20201
 .015" Rocker Arm Shims Set of 8

 20202
 .030" Rocker Arm Shims, Set of 8

 20203
 .060" Rocker Arm Shims, Set of 8

# PRO-STREET FORGED 1.25 & 1.10 RATIO 707 ROCKER ARMS

- 1.25 Ratio Chromoly Rockers with 3/8"-24 Adjusters
- Performance Rockers at a Economical Price

20131 1.10:1 Genuine VW Rocker Arms, Set of 8

20188SA 1.25 Forged Rocker Arms w/ 3/8" Adjusters - set of 8

# SLICK FOOT SWIVEL BALL ADJUSTING SCREWS W/ PADS

- Swivel foot eliminates valve stem end wear due to high-lift cam and heavy spring pressures
- Super strong heat treated for strength and reliability
- Internal Oil Passage lubricates ball & valve stem

20118 Swivel Ball Adjusting Screws, Set - 8mm-1.0 20118-200 Swivel Ball Adjusting Screws, 200 Pieces - Bulk 20338 Swivel Ball Adjusting Screws, 3/8"-24 Set

#### SCAT ROCKER ARM GEOMETRY TYPE I-III PADS

- For use in obtaining correct rocker arm geometry when using cylinder spacers, different length pushrods and swivel adjusting screws – 4-piece set
- Full-size pads fit beneath and support rocker arm blocks

20127 .030"









### SPLIT-PORT™ CYLINDER HEADS & ACCESSORIES

# SCAT PATENTED 356-T7 SPLIT-PORT CYLINDER HEAD ASSEMBLIES

U.S. PATENT 4,542,720





### **FEATURES INCLUDE:**

- · Used with SCAT KILLER™ CASE or ALL VW TYPE 1-4 ENGINE CASES
- Heads can be used with injectors or popular Weber & Dellorto Carburetors & Turbo Chargers (a must for Turbo Engines, no more torched heads)
- Heads are available as basic kits or as complete custom assemblies, ported and polished
- The universal casting made from aircraft-quality 356-T7 aluminum can be machined to each customers specifications for either the TYPE I or TYPE 4 engine.
- BORE SIZES RANGE FROM 90.5mm to 105mm Type IV
- THE PATENTED "SWIRL & ROLL OVER" DESIGN
- · Breakthrough in VW Head Technology
- 1. The valves of the Split-Port head open more towards the center of the cylinder "ROLL OVER" which increases intake and exhaust mixture flow by more than 20% over the best O.E.M. style performance heads. Basically, with the reduced valve angle, O.E.M. head at 9 degrees compared to the SPLIT-PORT HEAD at 6 degrees, the valves becomes unshrouded.
- The "SWIRL" combustion chamber blends and compresses the fuel better while speeding up the flame travel along with increasing horsepower
- Improved cooling, fins all the way around the head (360° COOLING)
- Even torque and better sealing between cylinder liner and head because EQUAL LENGTH CYLINDER STUDS are used and each head is independent
- Cylinder head TEMPERATURE is not effected since each head is INDEPENDENT
- Stronger rocker arm shafts. Each independent shaft is supported by 3 x 8mm bolts compared to the less durable O.E.M. stud thru clamping block design
- INTAKE AND EXHAUST VALVE SIZES RANGE FROM 32.0mm to 50.0mm







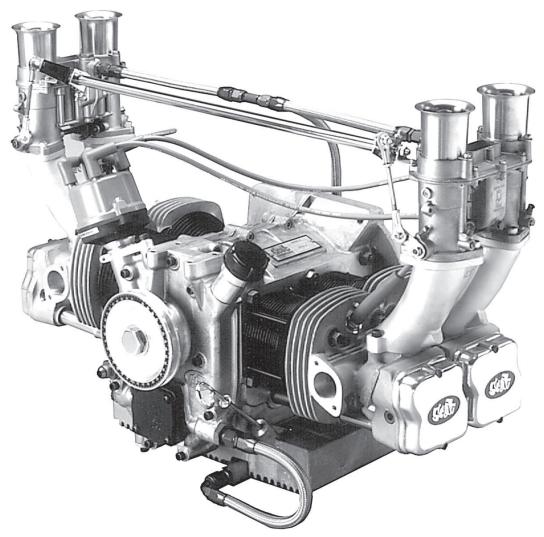
### PLIT-PORT™ CYLINDER HEADS & ACCESSORIES

### **BASIC SPLIT PORT HEADS INCLUDE:**

- 4 Cylinder Heads with seats and guides installed
- 4 Rocker Boxes with rocker shafts .765" O.D. adjusting shims, shaft retaining 8mm bolts
- 4 cast aluminum Rocker Box Covers
- · A complete installation hardware kit
- Type 1 92.0/94.0mm; 96.5mm & 101.6mm
- Type 4 94mm, 103mm and 105mm

TYPE	I E	BAS	IC	KI.	TS

PART#	BORE	INTAKE	<b>EXHAUST</b>
25100	92.0mm	44mm	37mm
25102	94.0mm	48mm	38mm
25101	96.5mm	48mm	38mm
25118	101.6mm	50mm	40mm
TYPE 4 BA	ASIC KITS		
25105	94.0mm	48mm	40mm
25119	103.0/105mm	50mm	40mm



### SCAT SPLIT-PORT HEAD ROCKER ARMS, 4140 STUD KITS, MAX-FLO MANIFOLDS

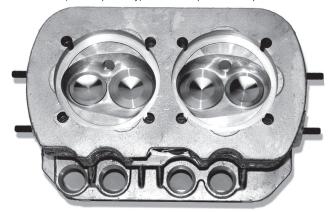
2019504S	1.40 Forged Rocker Arm w/.765" I.D.	30230	Type 1 48IDA Weber
22012	Complete Cylinder O-Ring kit, 12 pieces		(manifold includes bosses for fuel injector nozzles)
22010	SCAT KILLER™ Case 10mm Stud Kit	30231	Type 4 48IDA Weber
22013	Type 1 VW Engine Case10mm Stud Kit	30232	Type 1 40-48IDF Weber; 36-45 DRLA Dellorto
22014	Type 4/914 Engine Case	30233	Type 4 40-48IDF Weber; 36-45 DRLA Dellorto

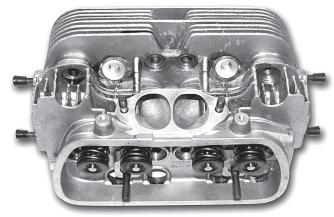
### PRO-PORT™ + HI-REV™ CYLINDER HEADS SERIES 25



# SCAT PRO-PORT TYPE 1 CYLINDER HEADS ARE ASSEMBLED WITH 35 YEARS OF EXPERIENCE AND HI-REV™ COMPONENTS:

- 1-piece 214N stainless steel valves with manganese racing valve guides for increased durability
- Competition 3-angle valve job for superior seal and velocity
- Combustion chambers are unshrouded around the valves for maximum flow and flame travel
- Long reach 12mm x 3/4" spark plug bosses for strength
- Manifolds (sold separately) are match-ported and polished to each head for maximum flow





# "WEDGE-PORT" 44mm IN. X 37.5mm EX. (214N) "SUPER-D" 42mm IN. X 37mm EX. (214N)

- LARGE PORT DESIGN FOR DRAG RACING AT HIGH RPM (4,000 8,000 RPM) AND LIFT
- SWIRL-POLISHED WITH VENTURI INTAKE AND EXHAUST RUNNERS
- SPECIAL SHAPED COMBUSTION CHAMBER FOR BIG POWER POTENTIAL

25060 'WEDGE-PORT' 92/90.5mm dual spring Polished Heads – Each
25060-94 'WEDGE-PORT' 94mm dual spring Polished Heads – Each
25060-94HL HI-LIFT WEDGE with Chevy Springs and .200" longer valves
25070 SUPER-D 90.5/92mm dual spring cylinder head - Each
25070-94 SUPER-D 94mm dual spring cylinder head - Each

30158 'D-Port' 2x40/44/48IDF Weber/Dellorto DRLA Manifold – Pair

30161 'D-Port' Intake Gasket – 10 Pack

# "MINI-D-PORT" 40mm IN. X 37.5mm EX. (214N) WITH DUAL VALVE SPRINGS & 4140 CHROMOLY RETAINERS

- Smart port design for total performance (2,000 6,000 RPM)
- Swirl-polished with venturi intake and exhaust runners
- Efficient combustion chamber (1915cc 2275cc)

25072 92/90.5mm BORE 'MINI D-PORT' HI-REV Polished HEADS – Each 94mm BORE 'MINI D-PORT' HI-REV Polished HEADS – Each

### "STOCK-PORT" 37mm IN. X 32mm EX. (214N)

25132-SS 85.50mm BORE STOCK-PORT 37 X 32

# "STREET-PORT" – 40mm IN. X 35.5 EX. (214N) WITH SINGLE VALVE SPRINGS X 4140 RETAINERS

25035 85.5MM BORE 'STREET-PORT' HI-REV HEADS – Each 25035-92 92mm BORE 'STREET-PORT' HI-REV HEADS – Each 25035-94 94mm BORE 'STREET-PORT' HI-REV HEADS – Each











### HI-LIFT™ VALVE COVERS SERIES 80

### SCAT CHROME ENGINE DRESS-UP KITS

- FINEST CHROME AND FIT COPIED, BUT NEVER EQUALED
- Popular engine dress-up accessories in convenient kit form
- Kits include chrome steel valve covers, oil filler with cap, distributor hold down clamp, alternator/generator strap and standard length dipstick

80094 Kit, Oil Filler w/Down Tube 80095 Kit, Oil Filler w/o Down Tube

### SCAT ORIGINAL LOGO STAINLESS STEEL VW VALVE COVERS (5 - TAB)

- Extra-wide gasket flange insures positive leak-proof installations
- · Designed to clear all high-lift rockers
- Rust resistant Stainless Highly polished for lasting beauty
- Spring steel bale, SCAT designed, to insure proper tension on gasket and wide lip to ensure leak-free installation

80240T SCAT Stainless Steel Valve Covers with 5 Tab Gasket Securing, Pair

80221 Replacement Chrome Bale, Each

80177 Neoprene – Cork Valve Cover Gaskets, 10 Pack

### SCAT HI-LIFT CHROME STEEL VALVE COVERS

- Precision steel stampings plain top no logo
- Extra-wide gasket flange insures positive leak-proof installations
- Triple chrome plated for lasting beauty
   Complete with chrome bale and gaskets for simple clip-on installation

80220 SCAT Chrome Steel Valve Covers, Pair 80221 Replacement Chrome Bale, Each

80177 Neoprene – Cork Valve Cover Gaskets, 10 Pack

# SCAT WRAP-AROUND FIN ALUMINUM BOLT-ON VW VALVE COVER

# DESIGNED BY SCAT AND STANDARD EQUIPMENT FOR THE LAST 30 YEARS!

- · Precision die-casting for perfect fit with a high-luster finish
- Designed to clear all high-lift rockers
- Fins from end to end for high heat dissipation & strength will not warp and distort like some offshore imports
- Valve cover bolts to cylinder head rocker studs with use of special threaded adapters –
- Stat-O-Seal, Orings are used with hold down bolts to seal against any oil leaks
- Ideal for all competition & rugged off-road applications ñ bolt heads may be drilled for installation of safety wire or clip

80043 Bolt-on Aluminum Valve Covers, Pair

80174 Replacement Bolt-On Valve Cover Hardware Pack 80177 Neoprene – Cork Valve Cover Gaskets, 10 Pack

80179 Replacement Bolt-On Valve Cover O-Ring Seals, Set of 4 Pieces

### SCAT ALUMINUM CLIP-ON VW VALVE COVERS

- Die-casting to insure accurate fit polished to a high-luster finish
- Designed to clear all high-lift rockers
- Finned for high heat dissipation
- Chrome bales included for simple clip-on installation
- Neoprene Cork valve cover gaskets included

80178 Clip-On Aluminum Valve Covers, Pair

80177 Neoprene – Cork Valve Cover Gaskets, 10 Pack





**GASKET SECURING TABS** 

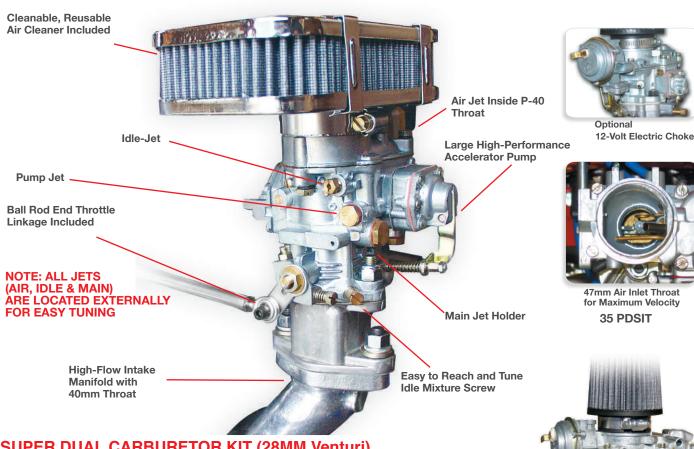






# SOLEX CARBURETORS FROM





# **SUPER DUAL CARBURETOR KIT (28MM Venturi)**

- Solex P-40 1-Barrel Carbs with Easy Jet change design
- Billet Push Pull Linkage, Chrome Air Cleaners
- Aluminum Manifolds, All Hardware...

30440 **Super Dual Carburetor Ki** 30440-RB **Rebuild Kit for P-40 Carburetor** 

30040 SCAT Dual Carb Linkage



**ECONOMY SOLEX** 35MM CARB KIT WITH ELECTRIC CHOKE

30435EC 30435RB **Economy Solex 35mm Carb Kit With Electric Choke** Rebuild Kit for 35 PDSIT Carburetor

# **SOLEX CARBURETOR PARTS**

30440-RB

P-40 Carburetor Rebuild Kit



30247

Aluminum Manifolds - EACH



Aluminum Manifold Kit



**IDLE JETS: 11076/5** 

11076/65 11076/70 11076/75 11076/80 MAIN JETS: 11075/130 11075/140 11075/160 11075/170 11075/180 11075/190

30353001



# WEBER IDF & IDA CARBURETORS KITS SERIES 30

# **EXTRA POWER & FUEL MILEAGE**

# WEBER PROGRESSIVE CARB KITS FOR VW TYPE 1 ENGINES

• 10% – 15% increase in performance, without sacrificing fuel mileage

Includes the SCAT HIGH-FLOW "T" MANIFOLD to eliminate "FLAT SPOTS"

• This kit is complete with all the parts necessary for easy installation

### PROGRESSIVE CARB. & MANIFOLD KITS

30098 NEW WEBER Progressive 32/36 DFEV Kit

30098-ECONO New Economy Progressive

**TYPE 1 Carb Kit** 

3516601 New Weber DFEV Carb. Only

3515201 Weber Carb Arm to VW Throttle w/Hardware

### **MANIFOLDS & AIR CLEANER**

40210 Chrome Air-Cleaner Assembly 30099 FLOW Manifold & hardware 30091 Pair, Dual-Port End Castings





# WEBER PROGRESSIVE CARB KIT VW TYPE II, IV & PORSCHE 914/4

- Features an aircraft-quality 356-T6 Aluminum Semi-Isolated Plenum manifold for improved throttle response – helps eliminate 'fuel puddling'
- New Weber 32mm/36mm Progressive 2-barrel carburetor combines performance, economy & reliability at an affordable price (Includes Electric Choke, Air-Cleaner Assembly, w/Hardware)
- Kit includes 4 equal-length zinc-plated steel intake runners for best possible air/fuel distribution
- Unique 3- & 4-bolt intake flange is jig welded to each runner for an exact fit
- Pre-jetted for driveable installation Note: Some adjustment may be necessary due to driving climate and engine size.

30164 New Weber Progressive Type IV Engine Kit 30165 Manifold, Intake Runner & Installation Hardware

# SINGLE WEBER CARBURETOR KITS

- INCREASE HORSEPOWER (BOLT-ON) With Reliability and Performance
- Kit sold complete with new IDF Carb., high-flow manifold, air cleaner and linkage

30217 Single 40 IDF Carb Kit - TYPE 1 30218 Single 44 IDF Carb Kit - TYPE 1

3021901 Single 40 - 48mm IDF center manifold and linkage





# WEBER IDF & IDA CARBURETORS KITS SERIES 30



# **WEBER 48 IDA CARBURETOR KITS**

"Drag Race" Certified

- INCREASE HORSEPOWER (BOLT-ON) With Reliability and Performance
- Kit sold complete with new IDA Carb., high-flow manifolds and linkage

3022101 Weber 48 IDA Carburetor Only 30220 Weber 48 IDA Kit with Hexbar linkage

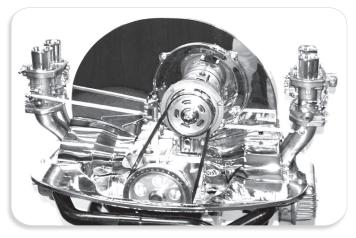


# WEBER "IDF" DUAL CARBURETOR KITS TYPE 1 & 4

- INCREASE HORSEPOWER (BOLT-ON) With Reliability and Performance
- ALL Complete kits include Carburetors, Off-Set Aluminum Manifolds, Hex Bar Linkage, Air Cleaners, Fuel Line and Mounting Hardware

**30213H-WEBER** Dual 40 IDF, Type I Kit 35071 40mm IDF Weber Carburetor **30214H-WEBER** Dual 44 IDF, Type I Kit 35115 44mm IDF Weber Carburetor **30215H-WEBER** Dual 48 IDF, Type I Kit 40-48 IDF Carburetor Rebuild Kit 35114 30213H-WEB-T4 Type 4 WEBER DUAL 40mm IDF Kit 30050 Push & Pull Linkage (WILL NOT

30216H Dual 44 IDF, Type 4 Kit WORK WITH HEATER DUCTED FAN SHROUDS)





# **HEX BAR DUAL CARBURETOR LINKAGE KITS**

- Strongest and Most Precise Linkage Invented for Type I Engines
- Easy to Install with All the Necessary Hardware Included
- For IDA/IDF Dual Weber & Dellorto DRLA Carb setups on all upright VW engines

30194 Weber IDF Hex Bar Type I Linkage 30197 Weber IDA Hex Bar Type I Linkage



# **IDA & IDF BILLET VENTURIES**

CNC Machined for maximum flow and perfect fit

 30-VENT-32-IDF
 WEBER IDF 32mm VENTURI

 30-VENT-34-IDF
 WEBER IDF 34mm VENTURI

 30-VENT-38-IDF
 WEBER IDF 38mm VENTURI

 30-VENT-42-IDA
 WEBER 48 IDA 42mm VENTURI



- · Keeps dual carburetors operating in unison
- Easy to use, saves time and money

30198 Syncrometer

# BROSOL MECHANICAL FUEL PUMP, FLANGE & STEEL PUSH ROD

- OEM quality and durability
- Fuel pressure is adjusted by pushrod length
- Type 1 with Alternator

113127025G Fuel Pump Type 1 w/ ALT. 113127303 Fuel Pump Flange

113127307A Hardened Steel Pushrod - 100mm



# UNIVERSAL STEERING DUAL CARB LINKAGE

NEW & IMPROVED DUAL CARBURETOR LINKAGE One kit is used with Weber ICT, IDF, IDA, KADRON...

- 3/8" 6061-T6 Aluminum Linkage Rods
- Forged right- and left-hand thread male rod ends for easy adjustment
- Billet 6061-T6 Support Stand with Fan Shroud Support Arm
- Precise Throttle Cable Arm alignment for smooth operation

30050 Universal Dual Carb Linkage Kit 30040 Solex P-40 Linkage Kit





# SUPER-DUTY REPLACEMENT 3/32" DIA. THROTTLE CABLE KITS & ROLLER PEDAL

- Eliminate chaffed & broken stock throttle cables forever
- Super strong 3/32" diameter galvanized aircraft cable with swedged cable end
- Cable is protected by a nylon cable guide
- All Type 1 VW Bugs & Buggies available with Roller Accelerator Pedal

80164 Custom Roller Accelerator Pedal 85074 Super-Duty Throttle Cable Kit

85119 Super-Duty Throttle Cable Only – Fits in stock cable tube

35077 Throttle Cable Extender





# FLOW DUAL-PORT 356-T6 ALUMINUM INTAKE MANIFOLDS

- Precision machined for perfect leak-proof fit and maximum mixture flow
- Easy spark plug removal and clearance of all fan housings
- Manifolds may be ported & polished to match SCAT modified dual-port cylinder heads
- Kits include carb, manifolds, studs, washers, nuts and precision die-cut base gaskets

# **IDA MANIFOLDS FOR VW TYPE 1**

30122 Pair – 48IDA Weber, TAII SCAT TRAK Manifold w/extra thick base



# **IDF MANIFOLDS FOR VW TYPE 1**

30076 Pair - 40/44/48IDF Weber, 36/40/45DRLA Dellorto - OFF-SET DESIGN



# **SOLEX DUAL CARBURETOR MANIFOLDS**

30247 Aluminum Solex 35mm Dual Carburetor Manifolds Type 1 Dual - Port

**30150** Short Solex 40mm T-1



# **VW TYPE 4/PORSCHE 914 IDF MANIFOLDS**

30049 Pair - IDF Weber, DRLA Dellorto Manifolds

# FLOW INTAKE MANIFOLD FLANGE TO HEAD GASKETS

- Top quality precision die-cut gaskets
- Designed to seal against all leaks
- 10-Piece Packs

30038 Dual-Port Standard 30161 Dual-Port 'D-Port'

30163 Type 4 411/914 - All 3- & 4-Bolt

35039 Heat Riser Flange







# FLOW DUAL-PORT END CASTINGS TYPE 1

- For use with all center-section manifolds for dual-port heads
- Complete with 2-step rubber couplers & mounting hardware

30091 Pair – Dual-Port End Castings 30140 Replacement Mounting Kit

# **CARBURETOR BASE GASKETS – 10-PIECE PACKS**

- Top-quality replacement gaskets and Precision die-cut to match carb base
- Seals against all leaks

35068 Weber Progressive DFEV 35035 Weber 48 IDA, DCOE

35144 Weber 40 IDF / Dellorto 36/40/45 DRLA

35145 Weber 44 IDF 35146 Weber 48 IDF/IDA

## **ELECTRIC FUEL PUMP KIT**

- Solid state 12-Volt, lightweight & compact design
- Rated to pump 30 gallons per hour at 3 lbs. of pressure
- · Pump must be used with a fuel pressure regulator
- Aluminum fuel pump mount covers stock pump location

35187 Electric Fuel Pump Kit – Includes fittings, clamps and gaskets

35188 Aluminum Fuel Pump Mount

# **FUEL PUMP BLOCK OFF PLATE**

- For all VW Type 1-3 cases
- Cast aluminum plate replaces stock fuel pump when using an electric or cam-driven fuel pump
- Includes provision for additional crankcase breather tapped 1/3 NPT
- Mounts to case using stock length studs mounting gasket included

10182 Fuel Pump Block Off Plate

# **BILLET 6061 ANODIZED 5/16" FUEL FILTERS**

- Washable filter element
- · 2-piece design for easy cleaning, maximum flow and strength
- Available colors: Blue, Red and Aluminum

35184B Blue Fuel Filter 35184A Aluminum Fuel Filter 35184R Red Fuel Filter

35185 Replacement Fuel Filter Element

# ADJUSTABLE FUEL PRESSURE REGULATOR KIT

- Designed to insure a precise and constant flow of fuel
- 5 position pressure selector
- Kit includes Pressure Regulator, Chrome Mounting Bracket, 1/4" I.D. Hose Fittings & Clamps

35149 Adjustable Fuel Pressure Regulator Kit

# WASHABLE UNIVERSAL SEE-THRU FUEL FILTERS

- Replaceable Micron Filter Element Traps Solids and Water Particles
- Chrome 1/4" Hex Head Fittings

35183 See-Thru Fuel Filter

35200 See-Thru Fuel Filter Kit – Includes hose & clamps

# NEW 34 PICT VW CARBURETOR & ALUMINUM TYPE I MANIFOLD

- Carburetor Fit Stock VW 1500 1600cc '71 & later intake manifolds
- 34 PICT-3 12-Volt Electric Choke Double Arm
- Type 1 PICT Aluminum "T" Manifold includes Heat Riser Tubes and Hardware

35214 New 34 PICT-3 Carburetor W/Electric Choke

30244 New 30-34 PICT Manifold with Heat Riser Tubes and Hardware











# AIR CLEANER ELEMENTS & ASSEMBLIES SERIES 40

# **CARBURETOR REBUILT KITS**

- Complete kits includes all required gaskets, o-rings, needle & seat
- Includes illustrated instructions

31038 '60-73, VW Carbs 28PICT, 28PICT-1, 30PICT-1, 30PICT-2, 30PICT-3, 34PICT-3

35113 Weber ICT Rebuild Kit 35114 Weber IDF Rebuild Kit



# SCAT CHROME LOGO & ALUMINUM AIR CLEANER ASSEMBLIES

- 4 removable spring clips for easy access for carb. tuning or cleaning of washable gauze filter
- Compact low-profile assemble that bolts to carburetor
- 6-1/2" x 4-1/2" x 1-3/4" or 2-1/2" or 3 1/4"

**40207** PICT 2-1/6" Dia. Solex Neck VW Carburetor, 1 - 3/4" High Rect. **40208** 2-1/2" High 40-48IDF Weber and 36-45DRLA Dellorto Carbs

40210 Weber DFEV Progressive Assembly, Rect. 2 - 1/2"
40208-3 3-1/4" Tall Chrome IDF/DRLA Oval Assembly
40208-3ALM Aluminum Top & Bottom 3 - 1/4" Oval







40208-3

# REPLACEMENT AIR CLEANER ELEMENTS & COMPONENTS

40215 Replacement Gauze Element, 1-3/4" High Rect.
 40223 Replacement Gauze Element, 2-1/2" High Rect.
 40235 Replacement Oval Gauze Element, 3-1/4" High
 40221 4-Piece Set Chrome Air Cleaner Clips, 1-3/4" High
 40224 4-Piece Set Chrome Air Cleaner Clips, 2-1/2" High





40207

# CHROME FLAT TOP ROUND VW AIR CLEANERS

- 6-3/8" diameter low profile design
- Off-set base with smog tube clamp mounting
- Low profile 2-1/2" clears Beetle, Ghia & Transporter Deck Lids
- Triple chrome plated for lasting beauty

40029 2-1/16" Diameter Neck Stock VW Carb. Air Cleaner Assembly 40031 Replacement 6-3/8" x 1-1/2" Diameter Air Cleaner Element



### 34 ICT WEBER-BROSOL-SOLEX AIR CLEANER

- Molded rubber with permanent chrome cap
- For 2-1/16" diameter carb neck, clamp mounting
- Washable & reusable gauze filtering element

40192 4-3/4" Tall Velocity Sock Style Air Cleaner with Mounting Clamp





# OIL COOLER & ACCESSORIES SERIES 50

# SCAT 8-PASS FULL FLOW OIL COOLER KITS

- For use in Type 1 3 engines replaces stock oil cooler
- 1/2" copper tubing and mechanical expansion construction
- Tested and proved through years of off-rod competition
- Includes oil bypass adapter for stock oil cooler, 8-Pass oil cooler, spin-on remote oil filter bracket, high-pressure oil hose, fitting, clamps and illustrated installation instructions
- Choice of coolers with slip-on ends for street applications or with -8AN fitting for high-performance uses

### **OIL COOLER KITS**

50101 Kit w/Slip-On Ends 50103 Kit w/-8AN Male Ends

50102 Oil Cooler only w/Slip-on Ends 50104 Oil Cooler only w/-8AN Male Ends

# HIGH-PRESSURE OIL HOSE

50032 25" Roll High-Pressure Oil Hose 50047 Replacement Oil Line & Clamp Kit

# ELECTRA-COOL REMOTE OIL COOLER WITH ELECTRIC FAN

- Barb adapters for hose clamps or 8AN male ports
- Anodized billet brackets to secure cooler to any location on your vehicle
- 650cfm 10" reversible turbo fan to keep engine oil cool
- 25,000 GVW and measures 10" wide by 16" long by 4-7/8" thick

15800 Electra-Cool Remote Oil Cooler with Electric Fan

### **FAN MOUNTED OIL COOLER - COMPACT**

 1/2" push-on 6 pass (7-1/2" X 12" X 3-7/8") 400 CFM 8" reversible turbo fan 15,500 GVW - econo cool

15830 Fan mounted oil cooler

# **IN-LINE FAN THERMOSTAT**

• Thermostat attaches to the - 8AN or barb inlet port of cooler

Activates fan at 180° F

15721 In-line Fan Thermostat

### SCAT UNIVERSAL OIL BREATHER BOX KIT

Relieves engine crank case back pressure without loss or spillage of oil & allows engine to breathe through a combination of breather vents

 from your air cleaner, valve covers and crank case

50029 Universal Oil Breather Box Kit

# **CUSTOM OIL FILLER EXTENDER**

- Extra length replacement filler neck for easy oil fills

   eliminates nasty oil spills in your engine compartment
- Highly-polished Aluminum for that customized look

   convenient screw on cap for easy access and positive sealing
- Breather vent included ideal for hook-up to SCAT 50029 Oil Breather Box Kit

50112 Oil Filler Extender - Plastic Cap

50112B Billet 6061-T6 Cap & Polished Oil Filler Extender 50112-1 Replacement Twist Lock Cap Only - Plastic

50112BC Billet 6061-T6 Oil Filler Cap

### OIL BREATHER FILTER

Oil breather filter to help ventilate crankcase oil pressure

50113 OiL Breather Filter

















# OIL COOLER & ACCESSORIES SERIES 50

# SCHOOL SCHOOL REDONDO BEACH. EALIFORNIA 1964-2014

# CNC BILLET 6061-T6 FULL FLOW OIL PUMP COVER

- Harder and stronger than cast covers
- Machined flat and will not leak under pressure
- Efficient design clears pulley and helps oil flow fast

50059 CNC Billet 6061-T6 Full Flow Oil Pump Cover

# SCAT REMOTE SPIN-ON OIL FILTER BRACKET KIT

- Universal mounting and application
- For use with SCAT 50009 or FRAM HP-1 filters
- Kit includes filter bracket w/nipple, 3/8" NPT fittings and 1/2" I.D. hose clamps

50031 SCAT Spin-on Remote Oil Filter Bracket Kit 50017 Ports - Right 3/8 NPT Oil Filter Bracket 50078 Ports - Left 3/8 NPT Oil Filter Bracket



# **BILLET OIL FILTER ADAPTER MOUNT**

- Billet Design for Long Lasting Finish
- Pull and Install Engine without Removing Oil Lines

50040 Billet Oil Filter Adapter Mount

# SCAT DIE-CAST OIL BY-PASS ADAPTER KIT

- For use with Type 1-3 engine cases & stock oil cooler seals
- · Blocks off stock oil cooler and routes oil to remote cooler
- Casting is long enough so that all fittings are outside of fan housing and bottom fitting will not block off part of oil passage
- Kit includes block off, 3/8" NPT fittings, 1/2" I.D. hose clamps & seals

50021 Oil ByPass Adapter Kit

50065069 G38100-0806 Hose Barb 3/8 NPT x 1/2" Host Straight Brass

10185 FULL FLOW 90 Degree x 3/8 NPT Case Fitting = G60606-0202

# NEW





50065069 10

# **FULL FLOW OIL COOLER BLOCK OFF**

- For use in Type 1-3 engine cases
- Allows removal of stock oil cooler when no longer required
- Designed to allow oil to re-enter engine case immediately - gasket and hardware included

50075 Full Flow Oil Cooler Block Off

# oler Block Off

# **DIAL-IN OIL PRESSURE BOOSTER KIT**

- For use in all Type 1-3 engine cases, single or dual by-pass
- Adjustable feature allows you to dial in desired oil pressure

50066 Dial-In Oil Pressure Booster Kit

### **DOGHOUSE OIL COOLER & ADAPTER**

• New O-MILE Adapter Made from 319 Alloy-die-casting

50106 Doghouse Oil Cooler Adapter

113117021B Oil Cooler



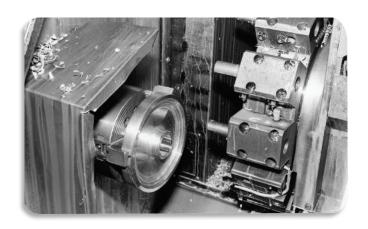


50021 KIT

# 50 YEARS SCADE REGISTED BEAUTIFICATION HILL R

# ALUMINUM CRANK PULLEYS & ACCESSORIES

# THE STRONGEST PULLEYS IN THE WORLD, MADE EXCLUSIVELY BY SCAT, "JUST GOT BETTER."





# ALUMINUM VW TYPE 1 DEGREE 6061-T6 BILLET CRANKSHAFT PULLEYS

- Machined from aircraft billet 6061-T6 not porous weak castings "STRONGEST PULLEY IN THE WORLD"
- Machined at SCAT to exacting tolerances on CNC Computer Turning Centers
- · Diamond cutter used for a mirror finish
- Timing degrees & TDC permanently bonded to pulley face with all new epoxy in Black, Candy Blue or Candy Red
- All Sand Seal Pulleys feature a steel sleeved pulley hub which prevents cracking of the aluminum pulley keyway and insures against oil leaks due to wear of seal rubbing against aluminum hub
- No machining of case required all pulleys are bolt-on installations
- Collar and Seal included with all Sand Seal Pulleys

\*Sand Seal & Collar Shown Included w. Sand Seal Pulleys





# BILLET 6-3/4" STANDARD DIAMETER ALUMINUM DEGREE PULLEYS

- Deep "V" belt groove reduces the possibility of throwing or twisting pulley belt
- For use with stock length pulley belt or SCAT 80209 Belt

THREADED PULLEYS		BOLT-ON SAND PULLEYS			
BILLET	SANTANA	COLOR	BILLET	SANTANA	
00040	00007	DI AOI/	00047	00000	
80346	80227	BLACK	80347	80228	
80346B	80227B	BLUE	80347B	80228B	
80346R	80227R	RED	80347R	80228R	



80172-PIN Pinned Collar Seal / Sand Seal Style - Bolt On









# ALUMINUM CRANK PULLEYS & ACCESSORIES

# 5-3/4" DIAMETER BILLET 6061-T6 POWER PULLEYS

- 1" smaller diameter same as Porsche 912
- A must for 4500 RPM & above
- 33% lighter than a stock steel pulley
- Increases horsepower up to 10%
- Deep "V" belt groove reduces the possibility of throwing or twisting belt

THREADED PULLEYS		BOLT-ON SAND PULLE		
SOLID	5-EYE	COLOR	SOLID	5-EYE
80006	80005	Black	80092	80091





# DRY SUMP BILLET 6061-T6, 5-3/8" DIAMETER SOLID DEGREE PULLEYS

80090 Threaded Pulleys (Pulley w/o Belt Groove)
80175 Threaded Pulleys (Pulley w/Belt Groove)
80251 Sand Seal Pulleys (Pulley w/o Belt Groove)
80181 Sand Seal Pulleys (Pulley w/Belt Groove)



# SCAT CUSTOM 12-Volt BILLET PULLEY KITS AND ACCESSORIES

- Choice of threaded style Aluminum Degree Power or Standard Diameter size pulleys
- Available with Black, Candy Blue or Candy Red Numerals
- Complete kit includes degree crankshaft pulley, chrome 12-Volt alternator/generator pulley, chrome Pulley Trim Set and fan belt

PART#	DESCRIPTION	COLO
80096	Power Pulley Kit	Black
80099	STD Diameter Santana Style	Black
80100	STD Diameter Santana Style	Blue
80101	STD Diameter Santana Style	Red
80102	Std Diameter Billet Style	Black
80103	Std Diameter Billet Style	Blue
80104	Std Diameter Billet Style	Red
80209	Standard Diameter Pulley Belt	
80004	Power Pulley Belt	
80176	Dry Sump Pulley Belt	
80107	Chrome Pulley Bolt & Washer	
80172	Replacement Collar & Sand Seal Assembly	

**Replacement Sand Seal Only** 



# SERPENTINE PULLEY & BELT SYSTEM

- Designed for high R.P. M. Engines (5,000 r.p.m. PLUS)
- Increased belt life, less drag & quiet

80173

80316 Aluminun look pulleys with black screened timing degree wheel

80316B Blue Hard anodized both crank/alt. pulley with etched

timing degree wheel

80316BK Black Hard anodized both crank/alt. pulley with etched

timing degree wheel

80316R Red = Hard anodized both crank/alt. pulley with etched

timing degree wheel

80316-SEAL Serpintine Belt System with Sand Seal - Aluminum Look

80316-BK-SEAL Serpintine Belt System with Sand Seal -Black Hard Anodized







# LUMINUM CRANK PULLEYS & ACCESSORIES

# MIGHTY 8.8 CRANK BOLT AND S.S. WASHER

- Thick .500" HexHead X 1.150" Long Thread (OAL = 1.650")
- Stainless Steel Washer

80204 Mighty 8.8 Crank Bolt and S.S. Washer

# 6-3/4" STANDARD DIAMETER HARD ANODIZED LASER-ENGRAVED SCAT BILLET 6061-T6 DEGREE PULLEYS — MADE TO LAST

- BLACK, BLUE, RED Threads or Sand Seal
- Durable hard anodize + Bright Dipped
- Laser engraved degree numbers & marks

COLOR	SANTANA
Black	80227E
Blue	80227BE
Red	80227RE
Black Sand Seal	80228E-SS
	Black Blue Red

### **CHROME PULLEY TRIM SET**

- Complete set replaces chrome crankshaft pulley bolt w/washer plus a custom designed acorn style alternator/generator nut & washer combination
- Fits all stock generators and alternators

80060 Complete Chrome Trim Set

80003 Chrome Alternator/Generator Nut & Washer 80107 Chrome Crankshaft Pulley Bolt & Washer

# DRESS-UP TRANSPARENT AND 6061 BILLET ALTERNATOR / GEN. PULLEY FACE PLATES

• Finned design adds strength or fine finish aluminum

80355B Blue Face Plate 80355R Red Face Plate 80355C Clear Face Plate

80355 6061 Aluminum Face Plate

# 12-VOLT CHROME ALTERNATOR /GENERATOR PULLEY

- Heavy-gauge steel construction
- Show-car quality triple chrome-plated finish

80315 Chrome 12-Volt Alternator/Generator Pulley



















• Quality steel construction protected with durable coating

Fits and looks great

25880 Dual-Port Cylinder Covers 25888 Dog-House Fan Shroud

25888-1 Dog-House Fan Shroud with Heater Ducts







25888-1 Shown

# TIGHT FIT FAN SHROUD



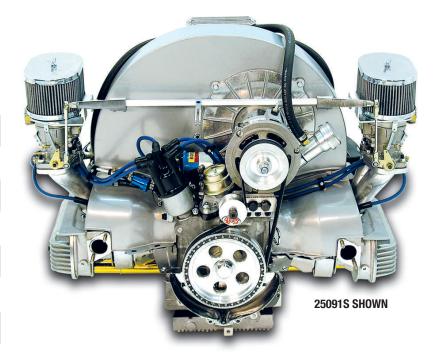
# **DURA-COLOR™ POWDER-COATED FAN SHROUD KITS**

Available colors: Porsche Silver, SCAT Red and O.E.M. Black

### **POWDER-COATED BENEFITS:**

- Increases metal strength and reduces engine running temperatures
- Protects metal and welds from corrosion
- · Seals air leaks between seams
- · Resistant against oil, gasoline and water
- Only thick gauge original SCAT Tight-Fit shroud kits are used to guarantee proper fit and durable beauty

uscu to guare	intee proper in and durable beauty
25091B	DOGHOUSE FAN SHROUD - BLACK POWDER COATING
25091R	DOGHOUSE FAN SHROUD - RED POWDER COATING
25091S	DOGHOUSE FAN SHROUD - PORSCHE SILVER POWDER COATING
25091-1B	DOGHOUSE FAN SHROUD W/DUCTS - BLACK POWDER COATING
25091-1R	DOGHOUSE FAN SHROUD W/DUCTS - RED POWDER COATING
25091-1S	DOGHOUSE FAN SHROUD W/DUCTS - PORSCHE SILVER POWDER COATING
25093B	CYLINDER COVERS DUAL-PORT - BLACK POWDER COATING
25093R	CYLINDER COVERS DUAL-PORT - RED POWDER COATING
25093\$	CYLINDER COVERS DUAL-PORT - PORSCHE SILVER POWDER COATING



# SCAT DOGHOUSE & 36HP STYLE CHROME FAN SHROUD KITS & COMPONENTS

- Fashioned after the VW 36HP Fan Shroud with the added cooling performance of the late-model doghouse cooler
- Designed and engineered to work! Contoured correctly to fit AS21 & AS41 engine cases
- The original '9' Internal Air Directional Vein aftermarket manufactured Doghouse Style Shroud
- Standard '7' Vein non-doghouse Shrouds & throttle cable is located in the proper location
- Heater models w/wedged ducts and internal air scoops designed for maximum air flow
- Mounting fasteners for Doghouse Exhaust Tin & shroud is internally clearanced for late wide model doghouse fan
- Show-Car Quality Chrome Plating or special 'Paintable' finish for custom color applications
- Don't be fooled by cheap prices bad fit & poor cooling – insist on the BEST!
- Thick-gauged steel construction

# 9-PIECE DOGHOUSE FAN SHROUD KITS

- ANOTHER SCAT FIRST
- The Original '9' Internal Air Directional Vein Aftermarket Fan Shroud
- Kit includes Fan Shroud, Upper & Lower Cooler Exhaust Tin, Front Engine Breast Plate, Alt/Generator Stand, Inner & Outer Fan Backing Plates, Dual-Port Cylinder Covers

### **CHROME PAINTABLE**

25138C 25138

25139C 25139 W/ AIR DUCTS





# TIGHT FIT TINS & ACCESSORIES

# **DOGHOUSE FAN SHROUD & COMPONENT**

	CHROME	PAINTABLE
Shroud w/o Air Ducts	25091C	25091
Shroud w/ Air Ducts	25091C-1	25091-1
Upper Cooler Exhaust Tin	25133C	25133
Lower Cooler Exhaust Tin	25134C	25134
Front Breast Plate	25135C	25135
Alternator/Generator Stand	25062C	25062
<b>Dual-Port Cylinder Covers</b>	25093C	25093
Fan Backing Plate - Inner	45072-1	45074
Fan Backing Plate - Outter	45072	45071

# WELDED AND BALANCED TURBINE FAN

- Each blade is welded to both sides of the drive plates for superior strength and function
- Dynamically balanced at high R.P.M.'s to a permissible tolerance with weld-on weights
- Blue zinc plated for durability and longevity

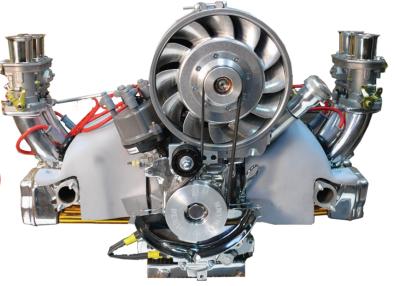
25074 Welded & balanced turbine fan- Late Model 25079 Set Cooling Fan Mounting Hardware



# BERGMANN 911 STYLE FAN SHROUD

25085-BERG BERGMANN 911 STYLE SHROUD KIT W. SERPENTINE SYS. BALANCED 12-BLAD FAN & 110 AMP. ALTERNATOR





# 6-PIECE STANDARD 36HP STYLE FAN SHROUD KITS

• Kit includes Fan Shroud, Alt/Generator Stand, Inner & Outer Backing Plates, Dual-Port Cylinder Covers

CHROME PAINTABLE

25140C 25140 KIT W/O AIR DUCTS 25141C 25141 KIT W/ AIR DUCTS

# 36HP STYLE FAN SHROUDS & COMPONENTS

	CHROME	PAINIABL
Shroud w/o Air Ducts	25092C	25092
Shroud w/ Air Ducts	25092C-1	25092-1
Alternator/Generator Stand	25062C	25062
<b>Dual-Port Cylinder Covers</b>	25093C	25093
Fan Backing Plate - Inner	45072-1	45074
Fan Backing Plate - Outter	45072	45071







# TIGHT FIT TINS & ACCESSOR

# **FAN SHROUD & CYLINDER COVER** SCREW SET - 12-PIECE SET

• Finish off you new fan shroud & cylinder cover installation with new screw & plated for rust resistance and appearance

25098 **Fan & Cylinder Cover Screws** 

### SCAT DUAL-PORT CYLINDER COVERS

• Highest-quality reproduction of the original Dual-Port Cylinder Tin for TYPE 1 engines

· Heavy gauge steel stamping available in polished 'show car' quality chrome or paintable CAD II plating

Best fitting – no cutting, bending or modifying required

• Insist on the BEST! - sold in pairs only

Chrome 25093C 25093 **CAD II** 

# SCAT 'COOL TIN

• Completes the air circulation around the underside of the cylinders for much needed 360-degree cooling

• A must for all high-performance engines

Available in 'show car' quality chrome or paintable CAD II plating

• Best fitting - no bending, cutting or modifying required - insist on the BEST! - sold in pairs only

25076C Chrome 25076 CAD II

043119317B **Head Deflector Plate** 

# **SCAT PULLEY TIN**

Pulley Tin for behind the crankshaft pulley

Available in polished 'show car' quality chrome or paintable CAD II plating

### STOCK W/ HOLE

25097C Chrome - Stock w/ hole 25097 CAD II - Stock w/ hole

### SCAT REAR ENGINE TIN

• Rear Engine Tin to complete your total engine package & designed to match rear engine compartment contour

Available in polished 'show car' quality chrome or paintable CAD II plating

Cal-Look w/o fresh air holes or w/holes to allow use of heater system

25094C Chrome - Cal-Look w/o Hole 25095C Chrome - Cal-Look w/ Hole 25094 CAD II - Cal-Look w/o Hole 25095 CAD II - Custom w/Holes

### CHROME AIR INTAKE SCREEN

· Protects cooling fan and oil cooler from leafs and other debris

• Simple installation - heavy wire mesh screen with rubber sealing strip clamps to rear flange

• Fits fan shrouds without doghouse

85004 **Chrome Air Intake Screen** 

# CHROME OIL BREATHER CAPS - OIL FILLER TUBE & DIPSTICKS

50122 Oil Filler w/Down Tube 50122-1 Oil Filler w/o Down Tube 50123 **Repl Twist Lock Filler Cap** 80084 **Breather Cap, Dome Style** 50117 Dipstick, Std Length 80330 **Breather Cap, Flat Top Style** 

# **FAN HOUSING PLUGS**

· Fan housing plugs seal off fresh air openings

80163 Pair - Fan Housing Plugs w/Screws

























# EXHAUST SYSTEM & ACCESSORIES SERIES 55

# 1-5/8" RACING BAJA MERGE EXHAUST SYSTEMS - TYPE 1 & 4

### AVAILABLE IN RAW OR CERAMIC COATED

- Made in U.S.A. from durable 16-gauge steel 1-5/8" tubing
- Thick 5/16" machined sealing flanges for strength and tight fit
- Ceramic-coated headers & mufflers are heat fused to 650 degrees creating a tough barrier against corrosion and damage caused by external elements
- Merge design adds 10% to 15% more horsepower

# **RACING BAJA MERGE EXHAUST SYSTEMS**

55164RA Angled Collector - Raw 55164RAC Angled Collector - Ceramic 55164RU U-Bend Muffler - Raw 55164RUC U-Bend Muffler - Ceramic

55164RMC Ceramic Muffler - Only for U-bend 55164RB Baffle Insert for Angled Collector/Stinger

# **BUGGY MASTER' EXHAUST SYSTEMS**

- Fits Type 1 upright engines & complete system includes quiet muffler
- Offers maximum horsepower with ground clearance and the whisper of a quiet muffler

APPLICATION	RAW	CERAMIC COATED
W/Heater Boxes	55232	55232C
W/O Heater Boxes	55233	55233C



# DUAL PYTHON UNIVERSAL EXHAUST SYSTEMS

- Great For Baja Bugs, Sand Rails and Trikes - fits Type 1 upright engines
- Designed to work with single or dual carburetor kits
- · Eliminates heater boxes and Includes heat risers





# 1-5/8" MERGE SIDEWINDER EXHAUST SYSTEMS WITH DYNOMAX MUFFLER

- Offered in Ceramic Coated or Raw
- 1-5/8" Mandrel Bent 16 Gauge tubing with 3/8" Thick Flanges
- Dynomax Muffler

551SW-CC 1-5/8" Ceramic Coated Sidewinder (Type 1) 551SW 1-5/8" Raw Sidewinder (Type 1)





# EXHAUST SYSTEM & ACCESSORIES SERIES 55



# RACING TYPE 1 MERGE SEDAN/BUS HEADERS & MUFFLERS

• Slip joints on the head pipes allow proper fit with larger & wider engines

• The merge collector allows the exhaust from each of the four pipes to merge together gradually at the collector producing a greater power gain than standard street systems

RAW	DESCRIPTION	<b>CERAMIC</b>
SC112	1-1/2" Merge Header	SC112C
SC158	1-5/8" Merge Header	SC158C
SC134	1-3/4" Merge Header	SC134C
SC200	2" Merge Header	SC200C
SCQ-S	Stinger Merge Muffler for T1	SCQ-SC
SCQ-SL	Stinger for 2" Merge Header	SCQ-SCL
SCQ-1	Single Quiet Muffler	SCQ-1C
SCQ-2	Dual Merge QP Muffler, Type 1	SCQ-2C
SCQ-HIDE	Single Hide-A -Way Muffler	SCQ-HIDE-CER

SSM-1 Stainless Steel (Phantom) Merge Single Muffler SSH-158 Stainless Steel 1-5/8" Phantom Merge Header

55VHT VHT Flame Proof High-Temp (1300-2000F) Ceramic Coat Header Paint



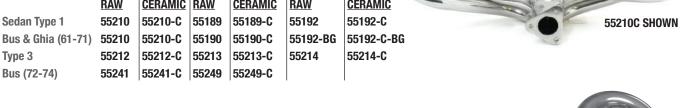


**55VHT SHOWN** 

# STREET EQUILIZER STD. **EXHAUST SYSTEMS**

- Dyno tested to breathe more life into your engine
- Equal-length extractors are precision mandrel bent from 1-3/8" heavy-gauge steel tubing & jig welded in USA for proper fit
- · Quiet muffler minimizes back pressure and street legal

APPLICATION	HEAD	ER ONLY	SINGLI	E MUFFLER	DUAL	MUFFLER	R C	
	RAW	<b>CERAMIC</b>	RAW	<b>CERAMIC</b>	RAW	<b>CERAMIC</b>		
Sedan Type 1	55210	55210-C	55189	55189-C	55192	55192-C	5	55210C SHOWN
Bus & Ghia (61-71)	55210	55210-C	55190	55190-C	55192-BG	55192-C-BG		9
Type 3	55212	55212-C	55213	55213-C	55214	55214-C		
Bus (72-74)	55241	55241-C	55249	55249-C				



# • Made in U.S.A. to increase Horsepower & Sounds Great

DYNOMAX "FAT BOY" AND HIDE-A-WAY TYPE 1 MUFFLERS

**RAW DESCRIPTION** DMS-1 STD header DMS-1C DMM-1 Merge header DMM-1C 55189-HIDE STD. header **55189-HIDE-CER** 

# **4-TIP GT EXTRACTOR SYSTEM**

- European styling with 4 chrome exhaust tips - fits Type 1 Sedan/Ghia and Type 2 to '71
- Quiet style performance muffler

55153 4-Tip GT Extractor System





# EXHAUST SYSTEM & ACCESSORIES SERIES 55.

## **VW EURO 2-TIP TRI-MIL EXHAUST**

• 5/16" thick flanges and uses 1-1/2" dia. 16 ga. mild steel tubing

• Designed to be used with stock/aftermarket heater boxes or j-tubes 55153-EURO-CER **CERAMIC EURO 2-TIP TRI-MIL EXHAUST** 55153-EURO-BLK





# **HEAVY-DUTY FRESH AIR HEATER HOSES**

- High-impact heat-resistant plastic
- Replacement heater hoses no clamps required
- Eliminates loss of cooling air and over heating caused by torn or rotted stock

61003 Pair - Fresh Air Heater Hoses



# **HEATERBOX CHANGE-OVER PIPES & HEATER BOXES**

- Improve performance and heating w/ **NEW** quality Heater Boxes
- Changeover pipes are preformed to clear all body panels and fits all aftermarket 1-3/8" & 1-1/2 O.D. tubing extractors

55062 Pair - Heaterbox Changeover **Pipes** 

55208 Left Heater Box T-1 55209 **Right Heater Box T-1** 





# **FLEXIBLE ALUMINUM HEATER** DUCTING

- Flexible air tight aluminum sold in pairs
- Oil, gasoline & high-heat resistant
- Perfect replacement for less than adequate factory ducting
- Pre-cut to 18" lengths

**PLATES** 

Pair - 2" ID VW Type 1 & 2 55151 55223 Pair - 2-1/4" ID VW Type 3



# **HEAT RISER BLOCK OFF**

- Blocks off exhaust pipe heat rise flange
- Precision steel stamping available raw or triple chrome-plated

55199 Standard Block Off 55199C **Chrome Block Off** 



# VW EXHAUST INSTALLATION KIT

- For use with all Extractor Exhaust Systems
- Preformed mounting clamps with attaching bolts
- High heat resistant 'doughnut' gasket included

**Exhaust Installation Kit** 55063





# SMALL 3-BOLT FLANGE **CHROME STINGER**

- 18" long
- Designed for competition use on sedan applications

55202 **Chrome Stinger** 55201 Stinger Baffle Kit



# **VW EXHAUST FLANGE GASKETS**

35039 **Heat Riser** 55061 **Head Std** 55216 Head 1-5/8"

**Extractor 3-Bolt Large** 55059 55125 **Exhaust Flange 3-Bolt Small** 









# **DURA-SEAL COPPER EXHAUST GASKETS**

- Tough C11 annealed copper w/ O-Ring Design for Better Seal and Longer Life
- Reusable

55112 Copper exhaust gaskets 1-1/2" I.D. - set of 4 Copper exhaust gaskets 1-5/8" I.D. - set of 4 55158 Copper small 3 bolt triangle muffler flange gasket 55159 Kit Includes: 41 - 1/2" I.D. Head Port, 1 Standard 3 -55112-KIT

**Bolt Triangle** 



# ELECTRICAL SYSTEM & ACCESSORIES SERIES 45



# FLAME - THROWER® & 009 CENTRIFUGAL ADVANCE VW DISTRIBUTORS

- Type 1-3, all Type 4/914 will not work with fuel injection
- '009' features 22 degrees built-in total advance at 2600 RPM
- Retarded 3 degrees on #3 cylinder to reduce cylinder head temperature
- Excellent bottom end & smooth guick power to 6000 RPM

### **DISTRIBUTORS**

45063 '009' Distributor 45063C Chrome '009' Distributor

D186504 VACUUM Advance Ignitor i Distributor
D186604 Cast Distributor - Ignitor I, non vac, red cap

### REPLACEMENT COMPONENTS

 45064
 Distributor Cap ('009')

 45065
 Distributor Rotor ('009')

 45066
 Distributor Condenser ('009')

45067 '092' High-Performance - Distributor Point Set

45079 Spark Pack (Includes Cap, Rotor, Condenser & Point Set)
45112 IGNITOR II Electronic Module for Centrifugal Distributor

D500709 Ignitor I Pick-up for D186604

# HIGH-VOLTAGE 90-DEGREE BOOT IGNITION WIRE SETS - 8mm

- 8mm Silicone Sleeves Resist Extreme Heat and Noise
- 90 Degree Distributor Cap Boots for 009 cap
- 32" Cut to Length Coil Wire w/ boot and plug
- Heli-wound Low-Resistance Stainless Conductors

45012 Yellow w/Metal Core 45100 Blue w/Metal Core 45101 Red w/Metal Core

# IGNITOR II PLUG N PLAY BILLET VW DISTRIBUTOR & COIL

- 4 times more energy
- 6061-T6 Housing and harden shaft for extreme durability & accuracy
- Extra spring sets included for custom curving
- Easier start-ups and higher plug voltage
- Brass MALE Terminals

45001 Chrome Flame-Thrower II Coil = 45,000 volts

D180810 Billet Distributor, Volkswagen, Ignitor II, non-vac, black cap
D180813 Billet Distributor, Volkswagen, Ignitor II, non-vac, gray cap

**D660701** Rotor for D180810

# FLAME - THROWER 8mm MALE CAP WIRES

• Low-resistance & High-Performance

45-804404 Red 8mm Flame Thrower - Male Cap 45-804202 Black 8mm Flame Thrower - Male Cap 45-804303 Blue 8mm Flame Thrower - Male Cap

### PERTRONIX IGNITOR & FLAME THROWER COILS

- Better Gas Mileage, Quicker Starts, Smoother Engine Operation
- Burns fuel Faster, more efficiently to produce better gas mileage & horsepower
- No more adjustments or ignition points

45104

45102 Ignitor Electronic Ignition Module for

Centrifugal Advanced Distributor
Ignitor Electronic Ignition Module for

Vacuum Advanced Distributor

45111 Chrome Flame Thrower Coil, 40,000 Volt 45112 Epoxy Filler Flame Thrower, 40,000 45113 Black Flame Thrower Coil, 40,000 Volts











# ELECTRICAL SYSTEM & ACCESSORIES SERIES 45

# **COMPU-FIRE ELECTRONIC IGNITION SYSTEM**

- Better Gas Mileage, Quicker Starts, Smoother Engine Operation
- Proven to Burn Fuel Mixture Faster Producing More Horsepower

CF11100 60,000 + Volt DIS-IX Distributorless Ignition for 009 Distributor

CF21100 Electronic Ignition Module for 009

CF21101 Electronic Ignition Module for Vacuum Advanced Distributor



# CAL-LOOK CAP FOR BOSCH 009' DISTRIBUTOR

- Custom transparent colors
- · Brass contacts for maximum output

 STYLE
 CLEAR
 RED
 BLUE

 STANDARD VW
 45086
 45087
 45088



### DRESS UPS - COIL/GENERATOR/DISTRIBUTOR

 Enhance appearance of your engine by smartly outfitting those drab looking functional parts by covering them up with simple bolt on chrome dress up covers & hold down clamps

80309 Stainless Steel Coil Cover 80310 Stainless Steel Generator Cover

45075 301 Stainless Steel Alternator/Gen. T-Bolt Strap 45076 Chrome Alternator/Generator Hold Down Strap

45085 Chrome Dist Clamp



# HIGH AMP ALTERNATORS FOR TYPE I (12-VOLT & INTERNAL REG.) & KIT

45070 Kit includes 45077 Alternator, backing plates, T-bolt strap & Alt. stand 45070-ECONO Kit includes 45080 Alternator, backing plates, T-bolt strap & Alt. stand

45077 Bosch Alternator (51 AMP)

45080 AL82X 12-Volt Alternator (60 AMP)

45080-CHRM Chrome AL82X 12-Volt Alternator (60 AMP) 45080-75 High Amp AL82X Alternator (75 AMP)

45080-75-CHRM Chrome High Amp AL82X Alternator (75 AMP)
45095 Extreme Amp AL82X 12-Volt Alternator (95 AMP)



- For Bug, Buggy or custom chassis applications
- Color coded insulated copper wire
- 6 position fuse box, connectors, electrical tape, a little extra wire and detailed schematic

85014 Universal Wire Harness kit





# ELECTRICAL SYSTEM & ACCESSORIES SERIES 45



# MSD - MULTIPLE SPARK DISCHARGE - (MSD™)

Design that produces a series of sparks every firing of the spark plugs. Other ignitions produce only on spark, but MSD<sup>TM</sup> Ignitons produce multiple sparks to insure complete ignition of the air/fuel mixture in the cylinder. By reliably and completely burning this mixture, the MSD<sup>TM</sup> will give you more power, easier starting of high compression engines and reduce plug fouling

# MSD - MULTIPLE SPARK DISCHARGE - (MSD™)

- NHRA & NASCAR technology for your VW engine
- High output magnetic pick up that never needs adjustment
- Sealed ball bearing shaft resists wobbling at 10,000 RPM +
- Adjustable advance using selection of 3 sets of advance springs supplied
- Mechanical advance may be 'locked-out' for race applications
- Must be used with a separate ignition control, 6A, 6AL or 7AL-2, depending on your application

8485 Billet VW Distributor

8434 Replacement Cap for MSD 8485 Billet Distributor 8467 Replacement Rotor for MSD 8485 Billet Distributor

# **MSD IGNITION CONTROL UNITS**

6201 MSD DIGITAL 6A - 10,000 RPM & 45,000 volts – specifically designed for high-perf street or Bracket Race

6425 MSD6AL - same as MSD6A Control Unit but includes a MSD Exclusive soft-touch' Rev-Control to protect your engine from over-revving. Modules supplied for 3K, 6K, 7K & 8K RPMs other RPM modules are available separately





### **DENSO SPARK PLUGS FOR VW ENGINES**

DN-W20FS-U DENSO 14mm x 1/2" - SHORT
DN-W20ES-U DENSO 14mm x 3/4" - LONG
DN-X20EP-U9 DENSO Spark plugs 12mm x 3/4"

### **MSD IGNITION COILS**

8202 Blaster 2 - 45,000 volt maximum output (Resister not included) 8200 Chrome Blaster 2 - 45,000 Volts (Resister included)

# MSD HELI-CORE IGNITION WIRE SET

- 8mm High-Performance wire set
- Low Resistance for Maximum Voltage
- Designed to prevent "inductive crossfire"

31939 Set - MSD Heli-Core Ignition Wires - RED



# **SUPER-RED URETHANE TRANS. MOUNTS**

- Injection-Molded for Rigidity, Strength and Proper fit
- Quietly Control Body, Engine and Trans. Flex / Vibration

70169 Urethane Trans Mount Kit 70169-LATE-NOSE 3-Bolt Nose Mount (73-)



- Enables Type 1 Engine To Mount To Rear Bus Hanger / Bar
- · Mounts Onto Oil Pump Cover Face (4-Studs) and Bus Mustache Bar

70204 Rear Mount 68- 71 Bus and 69 & Later Type 3



# SOLID THICK GAUGE STEEL TRANS. MOUNT KITS

- Reduces Wheel Hop During Hard Acceleration Caused From High Power Engines
- Adds Strength And Mount Directly to Trans. Case (61-72 Type 1) No Sandwich Mount

70020 Solid 3-Piece Kit with Hardware

70063 4-Piece Kit with Saddle and Nose Mounts along with Straps...-No Flex

# PADDED TRANS. SADDLE AND STRAP MOUNT

- Increase Trans. Support with Saddle Mount and Strap System
- Diminish Sound with Rubber Installation 70169 or OEM Mounts Not Included

70021 Padded Trans. Saddle and Strap Securing Kit



### TYPE 1 O.E.M. TRANS, MOUNTS

113301263 Rear Side 61-72 ea. 311301265A Front 62-65 ea. 311301265B Front 66-72 ea. 113301265E Front 73-Later ea.



# **SWAY BAR BUSHING/CLAMP KITS**

111498101 Front 65 & Earlier 111498101A Front 66-78 Excl S/Beetle



### **APEX PERFORMANCE SWAY BAR KITS**

70067 7/8" Type 2 Sway Bar Front (55-67) 70068 7/8" Type 2 Sway Bar Front (68-79) 70074 3/4" Sway Bar Front T1 To 65

70074L 3/4" Lowered Front To 65 Link Pin Type 1 70075 3/4" Sway Bar Front T1 STD 66-77 Ball Joint

70075L 3/4" Lowered Front 66-77 Ball Joint



# DIFFERENTIALS & GEAR SERIES 70

# SCAT PERFORMANCE SWING & IRS DIFFERENTIAL ASSEMBLIES

- For use with all VW Sedan Transaxles
- Doubles the strength of your stock spider gear section with the addition of two (2) spider gears without changing differential action
- A must for drag racing or rugged off-road driving
- Perfect fit no alterations or machining required
- Ideal for use with SCAT close Ratio Competition Gears
- Completely race proven unsurpassed in workmanship, quality and reliability
- All Differential Assemblies Include Heavy-Duty Spider Gear Section

70099 Swing Axle Heavy Duty Snap Ring Diff.
 70041 IRS Super Diff – Fits '69 & Later Sedan

70158 11 Tooth Spider Gears, Each PH440 10 Tooth Spider Gears, Each



• Made for Heat-Treated Gear Steel

70011 Swing Axle End Gears & 11 Tooth Spider Gear Set



- Billet 7075 T6 Aircraft Quality Aluminum Spool
- Ready to bolt onto any Swing Axle with an 8-bolt pattern
- Weighs under seven (7) lbs
- Spool is designed to provide even traction to both rear wheels for drag racing applications

70250 Aluminum Spool

# HEAT-TREATED 3RD & 4TH GEAR KEYS AND SPACER & WASHER KIT

- Twice the strength of stock keys
- Allows you to utilize full potential of added horsepower
   – ideal for all competition uses

70047 Swing Axle Gear Key Set 70048 Swing Axle Spacer & Washer Kit

# CLOSE RATIO 8620 COMPETITION TRANSAXLE GEAR SETS

- A must for all performance drag racing, off-road, slalom & competition racing
- Makes close ratio gear box lowers final drive ratio of 3rd & 4th gears
- Precision machined to replace original gears perfectly

   ground to exact tolerances heat treated hardened alloy 8620 steel
- Race proven unsurpassed in workmanship, quality and reliability

ALL YEARS 3RD GEARS	RATIO	KEYED 61-67 4TH GEARS	RATIO	SPLINED 68-71 4TH GEARS
70013	1.48	70199	1.04	70201
70053	1.58	70014	1.14	70015
70198	1.70	70054	1.21	70056
		70095	1.31	70096
		70254	1.43	70255







# TRANSMISSION COMPONENTS SERIES 70

# HIGH-IMPACT 356-T6 ALUMINUM HEAVY-DUTY SIDE COVERS

- MADE IN U.S.A. BY SCAT STRONGEST IN INDUSTRY!
- Designed to keep ring gears engaged with pinion gears
- Helps eliminate flexing resulting in ring gear breakage

70044 Swing Axle '61 - 67 70042 IRS '68 & Later



# TRANSAXLE LOCK NUT KIT

- Top quality nylon-inserted lock nuts
- Added Strength to All Swing Axle & IRS Transmissions

70139 44-Piece Transaxle Lock Nut Kit





7 ea. = 7 mm x 1.0

37 ea. = 8mm x 1.25

# RICHMOND, O.E.M.VW & U.S. GEAR RING & PINION GEAR SETS

- For street strip, oval track and all off-road competitions
- Applications for Swing Axle & IRS
- Lower ratios allow use of larger rear tires for added traction

**70043** 4.86:1 Ratio – drag, oval, off-road

- 12 hole ring gear fits both 6- & 8-bolt carriers

70388 3.88 Ring & Pinion (Freeway Flyer)

70344 U.S. Gear 3.44 Ring & Pinion (Low R.P.M & Better Gas Mileage)

NOTE: For high torque engines only



# **CLOSE RATIO 1ST & 2ND MAINSHAFT ASSEMBLIES**

- Ratios allow higher RPM in 1st & 2nd gears for quicker starts
- For use with high-performance street, strip & off-road applications

70265 3.40 1st/2.21 2nd Mainshaft Assembly 70266 3.75 1st/2.25 2nd Mainshaft Assembly



### **HIGH QUALITY TYPE 2 TRANSAXLES**

TA2066 6V SWING BUS (without reduction boxes) 61-66

IRS BUS (Late Style T/O Fork w/ Hangers) 72-75

TA2070 IRS BUS (Early Style T/O Fork) 68-70
TA2071 IRS BUS (Late Style T/O Fork No Hangers) 71

TA2079 IRS BUS (091 Bell Housing) 76-79



# BRAD PENN HIGH PERFORMANCE TRANSMISSION OIL

PEN-7729 Brad Penn 80W-90 Transaxle Gear Oil (1 Quart)

**TA2075** 

# PERFORMANCE TRANSAXLES SERIES TA



# TYPE 1 & TYPE 3 TRANSAXLES - O.E.M. QUALITY (12 - VOLT)

TA1001 67-68 12V SWING AXLE (WITHOUT AXLES)

TA1002 67-68 12V SWING AXLE (WITH AXLES) ★

TA1003 69-70 12V IRS TRANS TA1004 71-72 12V IRS TRANS

TA1005 73-LATER 12V IRS TRANS (3-BOLT)

# PRO STREET SWING or I.R.S.

- 4 Spider Gear Super Diff
- H/D Aluminum Side Cover
- Welded 3-4 Hubs
- Steel Shift Forks
- Hardened Keys
- Welded T/O Shaft

TA1020 PRO STREET SWING (WITHOUT AXLES)

TA1020-IRS PRO STREET TRANS. I.R.S.

TA1021 PRO STREET SWING (WITH AXLES) \*
TA1040 3.88 RING & PINION UPGRADE

### PRO COMP SWING or I.R.S

 Pro Street Features Plus Close Ratio 3-4 Gear Sets: (1.48, 1.58, 1.70 3rds & 1.04, 1.14, 1.21, 1.31, 1.43 4ths)

TA1030 PRO COMP SWING (WITHOUT AXLES)

TA1030-IRS PRO COMP TRANS. I.R.S.

TA1031 PRO COMP SWING (WITH AXLES) \*

# PRO SAND SWING or I.R.S

• Pro Comp Features Plus Richmond Gear 4.86 Ring and Pinion

TA1050 PRO SAND SWING (WITHOUT AXLES)

TA1050-IRS PRO SAND TRANS. I.R.S.

TA1051 PRO SAND SWING (WITH AXLES) \*

# **RACING I.R.S. AXLE ASSEMBLY-1 SIDE**

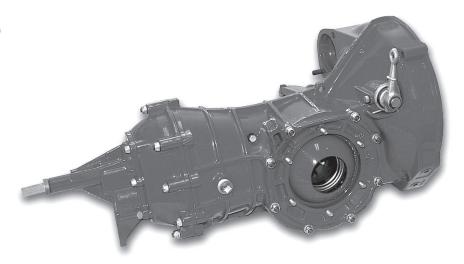
Made from Hardened Steel

70215 Racing I.R.S. Axle Assembly - each

### FORGED SWAY-A-WAY SWING AXLES

2260 26-11/16" SHORT LENTH - PAIR (61-66) 2265 27-13/16" MEDIUM LENGTH - PAIR (67)

2270 28-7/16" LONG BUS LENGTH - PAIR (68 BUG & ALL TYPE 3)









<sup>\*</sup>Please specify Axle Length desired

<sup>\*</sup>Please specify Axle Length desired

<sup>\*</sup>Please specify Axle Length desired

**<sup>★</sup>Please specify Axle Length desired** 

# FRONTENDS HIGH & LOW-RIDE & ACCESORIES SERIES

# ADJUSTABLE FRONT AXLE BEAM

- · Adjustable from 'low-rider' to street legal in just minutes
- · Center adjusters allow you to dial in your style, ride and handling

70232 Link Pin Front Axle Beam to '65

70233 Ball Joint Front Axle Beam '66 & Later excl S/Beetle

# FRONT END ADJUSTERS

- Converts your Front Axle Beam from fixed to adjustable
- Adjusters are installed in upper & lower front end cross tubes
- Designed for up to 2" adjustment up or down for total 4" adjustment
- Requires cutting and welding of axle tubes

70217 Link Pin Front End Adjuster, '65 & Earlier

70218 Ball Joint Front End Adjuster, '66 & Later excl S/Beetle

# CAMBER COMPENSATOR FOR VW SWING AXLES

- Improves traction, handling, safety and steering
- Easy to install with hardware and instructions supplied
- · Prevents rear wheels from tucking and lifting

70071 Camber Stop Kit, Swingaxle Bugs & Bus

# KYB GAS SHOCKS FOR TYPE I

343143 KYB Gas Shocks Front 66-Later (Ball Joint), Excel-G, Standard Height

343144 KYB Gas Shocks Front to 65 and Front/All Rear Excel-G 343208 KYB Gas Shocks Ball Joint Front 66-Later, Lowered

KG4521 KYB Gas-A-Just Front Shock Bus 55-79, Bus/Ghia 53-65, and All Rear 52-67

KG5530 KYB Gas-A-Just Rear Shock Bus 68-79

# ADJUSTABLE COIL OVER HEAVY-DUTY SHOCKS

- Perfect for beefing up or raising rear of your Sedan, Buggy, Van or Squareback
- Shock body is painted coil springs are chrome plated
- Quick & easy adjustments adjusting wrench included

70164 Pair – Adjustable Coil Over Shock, All Type

1 Rear; '65 & Earlier Type 1 Front

70164B Pair – Adjustable Coil Over Shocks,

1966 & Later



# **CASE-LIFT ENGINE CARRIER & TRACTION BAR - Type 1**

- Extra support for heavy Aluminum engine cases approx. 20lbs. more than OEM
- 7-point mounting = bolts directly to bus carrier case flanges and bumper support brackets
- Eliminates wheel hop, frame horn flex, engine bounce and stress on transmission case
- 10mm hanger bolts for strength and rubber donut mounts to dampen vibration / noise

702067 Case-Lift motor support Bar - Early Bug (61 – 67) 702073 Case-Lift motor support Bar - Late Bug (68 – 73)





# DISC BRAKE KITS & ACCESSORIES SERIES 70 - 80





# REAR 4-LUG DISC BRAKE CONVERSION KITS - TYPE 1

 NEW Kit Includes 2 X Rear Hubs, 2 X Calipers w/Pads, 2 X Rear Brake Disc Rotors, 2 X Heavy-Duty Adapters w/Hardware

70290 Rear Disc. Brake Kit w/o Emergency Brake I.R.S.

70291 Hydraulic Park Loc Kit

70290EB Emergency Disc Kit Swing Axle (to 66) 70296P Small 5 Rear Disc with Emergency Brake

- Porsche 911 (5 x 130)



# **WIDE - 5 REAR DISC BRAKE KITS**

 Kit Includes: 2 rotors, 2 calipers, 2 caliper securing brackets, performance brake pads, and hardware

70295Kit without E-Brake (to 66) Swing70295EBKit with Emergency Brake (to 66) Swing70290EB-IRSEmergency Disc Brake Kit (68-72) I.R.S.

70290EB-PADS E-Brake Rear Pads



# FRONT DISC BRAKE CONVERSION KITS

• Upgrade braking efficiency with confidence and no hassle

70220 Ball Joint Disc Brake Conversion (4 x 130)
70293P Porsche Front Disc, Ball Joint Brake Kit (5 x 130)
70299 Front Disc Brake Kit for Super Beetle (4 x 130)
70220-PADS 2-Pin Front & Rear W/0 E-Brake Pads



# WIDE - 5 FRONT DISC BRAKE KITS (15" RIM)

70293 Wide - 5 Front Disc Brake Kit Ball Joint 70297 Wide - 5 Link Pin Front Disc Brake Kit - Early 1131611015BD Master Cylinder '67 and Later 70293-PADS Brake Pads Front Wide - 5



### CHROME ACORN STYLE VW LUG BOLTS

70251 Chrome Acorn Style Lug Bolts, 12mm X 1.5mm, 5-Piece Set
 70252 Chrome Acorn Style Lug Bolts, 14mm X 1.5mm, 4-Piece Set



# CHROME EMERGENCY BRAKE HANDLE TYPE - 1

80218 Chrome Emergency Handle 56-79 Beetle



# RAG-FAST SHIFTERS & CUSTOM ACCESSORIES

# SCAT'S EXCLUSIVE, PATENTED DRAG-FAST® DUAL-T® 4-SPEED CHROME SHIFTERS

- The Original Dual-T™Handle VW Shifter
- 4 models offered VW, Sedans, Bus/Transporters
- Contoured finger grip chrome plated cast aluminum T-Shift Handle
- The quickest & most accurate VW shifter made no more wandering to locate gear
- Separate T-Handle reverse stick for a full mechanical reverse lock out
- All critical wear parts are heat treated
- Custom draw-string black vinyl shift boot
- Simple bolt-on installations using a 13mm wrench

80500 Straight Handle '68 & Later Type 1 & all Type 3
80501 Angle Handle '67 & Earlier Type 1 & all Ghias
80502 Angle Handle '62 - 67 Bus/Transporter
80503 Angle Handle '68 & Later Bus/Transporter
80268S30 Replacement Chrome Die-Cast T-Handle

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# BOLT-ON & BODY SEAL ACCESSORIES SERIES 90



# STAINLESS LOUVERED & O.E. VW RUNNING BOARDS - TYPE I

- Mounts in same location with new installation hardware included
- Stainless steel construction eliminates all problems of rust

80241 Stainless Steel Louvered Running Boards, 2-Piece Set

113898505 Genuine VW Running Board - pair



### CAL-LOOK WINDOW RUBBER KITS - TYPE I

• Includes front windshield, rear window & rear quarter window rubbers

80292 Kit - '58 - 64 80294 Kit - '72 - 79

80293 Kit - '65 - 71 80295 Kit - '73 - 79 Super Beetle



# **VW BODY GASKET KIT - TYPE - 1**

 Includes license lamp, tail lamps, turn signal lamps, door handles, trunk handles & bumper supports

80183 '55 - 66 Sedan 80205 '68 & Later Sedan



# **DECK LID STAND-OFFS - VW TYPE 1**

• Cast aluminum brackets are installed between rear deck lid and stock hinge

80166 Pair – Deck Lid Stand-Offs, fits all Beetles



### CHROME VW DOOR HANDLE & WINDOW CRANKS

80010 Door Handle – All Early Type 1 & Ghia - pair 80011 Window Crank – '67 & Earlier Type 1 - pair 80046 Window Crank – '68 & Later Type 1 - pair



### VW QUICK SHIFT

Shortens the throw of stock VW shifter

80015 VW Quick Shift – fits all Type 1 VW



# **SCAT VW APPAREL**



50 YRS T-SHIRT

95050-M 95050-L 95050-XL 95050-XXL



**50 YRS CREWNECK** 

95055-M 95055-L 95055-XL 95055-XXL



TURN KEY T-SHIRT

95036-M 95036-L 95036-XL 95036XXL





SCAT HAT 95076









V437 050 V437 202

### **VDO SPEEDOMETERS**

Programmable electronic speedos - with trip odometers!

V437 050	Electronic, 12V, 3-1/8" Dia., Cockpit, 120 MPH
V437 052	Electronic, 12V, 3-3/8" Dia., Cockpit, 120 MPH
V437 053	Electronic, 12V, 3-3/8" Dia., Cockpit, 160 MPH
V437 750	Electronic, 12V, 3-1/8" Dia., Royale 120 MPH
V437 752	Electronic, 12V, 3-3/8" Dia., Royale 120 MPH
V340 020	Magnetic Speedo Pickup Sender, 2" Long

**V437 201** Cockpit Electronic Speedometer 120 MPH 3-1/8", White Face **V437 202** Cockpit Electronic Speedometer 120 MPH 3-3/8", White Face

# V310 012



V240 850

# **VDO TEMPERATURE GAUGES**

Electrical, 2-1/16" diameter

V310 012	300°F, Oil, Cockpit, Black Face
V310 039	250°F, Water, Cockpit, Black Face

V310 709	300°F, Oil, Royale
V310 710	250°F, Water, Royale
V240 026	Push-On 3 Prong Co.

 V240 026
 Push-On 3 Prong Connector

 V240 850
 "T" Adapter, VW Male M10x1

 V323 055
 Sender, 300°F, M14x1.5

 V323 057
 Sender, 300°F, 1/8-27 NPT

 V323 058
 Sender, 300°F, 1/4-18 NPT

**V323 064** Sender, 300°F, M18x1.5 (Oil Relf. Plug)

**V323 088** Sender, 250°F, M10x1

**V323 095** Sender, 250°F/120°C, 1-1/8-27 NPT **V323 701** Cylinder Head Temp Sender, 14mm Plug



V333 707





V333 959

V333 990

# **VDO TACHOMETERS**

Transistorized, ignition hookup.

V333 051	7,000 RPM, 4-6-8 Cyl., 3-1/8" Dia., Cockpit, Black Face
V333 055	7,000 RPM, 4-6-8 Cyl., 3-3/8" Dia., Cockpit, Black Face
V222 707	7 000 PDM 4 6 9 Cyl 2 1/9" Dia Poyola

**V333 707** 7,000 RPM, 4-6-8 Cyl., 3-1/8" Dia., Royale **V333 708** 7,000 RPM, 4-6-8 Cyl., 3-3/8" Dia., Royale **V333 255** 7,000 RPM, 4-6-8 Cyl., 3-3/8" Dia., White Face

V333 959 8,000 RPM, 4 Cylinders, 2-1/16" Dia., Cockpit, Black Face







# **VDO PRESSURE GAUGES**

Electrical & Mechanical 2-1/16" diameter

V350 040	Electrical 80 PSI, Oil, Cockpit, Black Face
V350 041	Electrical 50 PSI, Oil, Cockpit, Black Face
V350 240	Electrical 80 PSI, Oil, Cockpit, White Face

V350 702 Electrical 80 PSI, Oil, Royale V240 026 Push-On 3 Prong Connector

V150 030 Mechanical 100 PSI, Oil, Cockpit, Black Face

V150 851 Tubing Kit, 6' V150 855 Tubing Kit, 16'

"T" Adapter, VW Male M10x1 V240 850 V360 001 Sender, 0-80 PSI, M10x1, Single V360 006 Sender, 0-80 PSI/7.0 PSI, M10x1, Dual V360 009 Sender, 0-80 PSI/7.0 PSI, 1/8-27 NPT, Dual

V360 015 Sender, 0-150 PSI, M10x1, Single V360 023 Sender, 0-150 PSI/7.0 PSI, M10x1, Dual



V350 040



V350 702



V350 240



V360 006

# **VDO FUEL GAUGES**

Electrical, 2-1/16" diameter

V301 015 For VDO Sender #226 001, Cockpit, Black Face V301 216 For VDO Sender #226 001, Cockpit, White Face

V301 020 For VDO Sender #221 012 or Bug OEM, Cockpit Black Face

**V301 733** For VDO Sender #226 001, Royale

V240 026 Push-on 3 Prong Connector

V226 001 Fuel Tank Sender Universal (Must be Calibrated)

V221 012 Fuel Tank Sender OEM Style '69 & Later (Not Superbeetle)

V226 451 Flange, Gasket & Hardware Only



V301 733



# **VDO AMMETER GAUGES**

Various AMP gauges, 2-1/16" diameter

V190 903 30 AMP, Cockpit V240 021 Wiring kit for Ammeter









# **VDO VOLTOMETER GAUGES** 12 volt, 2-1/16" diameter

V332 041 12V, 8-16, Cockpit, Black Face V332 241 12V, 8-16, Cockpit, White Face





### V150 206

# **VDO TURBO BOOST GAUGES**

Mechanical 2-1/16" diameter, 1/8-27 NPT connection.

V150 206 Turb Gauge, Mech 2-1/16" Dia., White Face

V150 851 Tubing Kit, 6' V150 855 Tubing Kit, 16'





V153 003

# **VDO DIRECT MOUNT GAUGES**

Direct-to-engine mounting, chrome 1-1/2" dia. housing, mechanical

V153 002 Direct Mount 15 PSI, 1/8"-27 NPT V153 003 Direct Mount 100 PSI, 1/8"-27 NPT



# GAUGES & ACCESSORIES



# **VDO MOUNTING ACCESSORIES**

Metal panels can be bent permitting the bracket to be secured at the best angle for readability and appearance. ABS consoles surface mount and are angled towards the driver.

**V240 027** 2-1/16" Opening, 3-1/4" x 9/16" x 3-1/8" 1 Hole **V240 028** 3-1/16" Opening, 3-1/4" x 9/16" x 6" 2 Hole **V240 029** 4-1/16" Opening, 3-1/4" x 9/16" x 9" 3 Hole



Safety mounting brackets are made of a flexible, rubber-like material for safety. For 2 1/16" diameter.

**V240 802** 2-1/16" Opening, 3-3/8" x 1-1/4" x 2-1/2", 1 Hole **V240 803** 2-1/16" Opening, 3-3/8" x 1-1/4" x 4-7/8", 2 Hole **V240 804** 2-1/16" Opening, 3-3/8" x 1-1/4" x 7-1/2", 3 Hole

### **VDO BLIND COVERS**

Blind cover is a push-in self-locking ABS with matte black finish and raised bezel profile.

**V240 005** Dimmer Ring for 2-1/16" Gauge, Pair **V240 864** Blind cover for Unused Hole, 2-1/16" Dia.

# **VDO MOUNTING CLIPS**

These ABS mounting Cups are finished with matte black, while the ring mount is black finished steel.

**V240 101** Mounting Cup, 2-1/16" Dia. (Long Version)

### VDO REPLACEMENT PARTS

Replacement bulbs and sockets for VDO instruments.

Type A Bulb, 9/32" 12V/2W - 4 ea. V600 802 V600 804 Type B Bulb, 11/32" 12V/2W - 4 ea. V600 809 Type D Bulb, Peanut 12V/1.2W - 4 ea. V600 813 Insulated 3/8" Bulb Socket, Type A V600 816 Light Bulb Socket, For Type A V600 853 Type A, 9/32", Light Diffuser, Red V600 856 Type A, 9/32", Light Diffuser, Green V600 857 Type B, 11/32", Light Diffuser, Red V600 859 Type D, Peanut, Light Diffuser, Red V600 860 Type D, Peanut, Light Diffuser, Green



V600 802







V600 809



# BUG & BUGGY ACCESSORIES

# Type 1 Bug Roof Rack with Quality Wood Slats & Steel Frame

- Designed for Beauty, Strength and a Perfect Fit
- Great for Surf Trips, Camping, Car Shows, Moving
- Easy to assemble with stainless steel hardware



# **CHROME PULLEY & BELT GUARD**

• A safety must for all applications where engine is exposed!

85002 Chrome Pulley Guard – Diamond Mesh Pattern



# **CHROME 7 "HEADLIGHT HOUSINGS"**

- · Lights can be mounted horizontally or vertically
- Ideal for any Buggy, Baja Bug or Street Rod
- Housing is 4" deep all wires pass through stem

85026 Pair - Chrome Headlight Housing





# DASH-TRAY PARCEL SHELF - TYPE 1

85017

- Sturdy and form fitting frame mounts under the Bug dashboard
- Provides extra in-reach storage space for your stuff

85023 Bamboo Dash-Tray parcel shelf – Bug 85024 Metal Dash-Tray parcel shelf – Bug



# CUSTOM VW STEEL TOW BARS

- Tow bar clamps to front torsion tube with 'L' pins included
- Designed for use with 2" ball coupler is rated @ 3500 LBS
- Tow bar must be used with safety chain

85009 Tow Bar for Standard Bug Front End



# VINYL SPARE TIRE COVER & TOOL BAG

• Slips over spare tire – designed for tool storage

80-7000-51 Black Vinyl 80-7000-53 White Vinyl 80-7000-52 Grey Vinyl 80-7000-54 Beige Vinyl



# BUG INTERIOR & EXTERIOR ACCESSORIES



# **3-PIECE LOUVERED STAINLESS** FIREWALL SET

80289 Louvered 3-Piece Firewall Kit

# **EARLY O.E.M. HEADLIGHT HOUSINGS & TAIL LAMPS**

111945095 Tail-light LT. Assembly Type

1 to '66

111945096 Tail-light RT. Assembly Type

1 to '66

111941037C **Headlight Assembly Type 1** 

to '66





# **SLIP - ON ACCELERATOR, BRAKE & CLUTCH COVERS**

80130 Set - Custom Pedal Pads Type I Beetle 80138 Set - VW Rabbit/GTI/GOLF/SCIROCCO



# **BILLET ANTI-THEFT DOOR LOCK PULLS**

80009 Pair - Billet Aluminum 6061 Door Pulls

80106 Pair - SCAT VW Vent Window Lock fits '72 & Earlier







### **CHROME STEEL BUMPER T-BARS**

80170 Pair - '67 & Earlier Type 1 80171 Pair - '68 & Later Type 1



# **TYPE I CHROME SIDE & INSIDE MIRRORS**

80105-L **LEFT SIDE MIRROR - TO '67** 80105-R **RIGHT SIDE MIRROR - TO '67** 801511P **INSIDE CENTER MIRROR - TO '67** 801513D

**UNIVERSAL SIDE MIRROR - '68 & LATER** 



### CHROME DOOR HANDLES W. 2-PRECUT KEYS

113898205C 1960-1964 113898205D 1965-1966 113898205M 1968 & ON







# **HUMP BASKET & CUP HOLDER**

 Wire storage basket sits over center tunnel of Beetles, Karmen Ghias & Type-3 VWs.

85033-BLK **Black** 85033-WHT White 85033-CHRM Chrome







# CUSTOM INTERIOR SYSTEMS EXCLUSIVELY OFFERED BY SCAT



\*THESE PARTS SOLD SEPARATELY





CUSTOM CENTER CONSOLE



REAR SEAT SPEAKER SHELF



DRAG FAST SHIFTERS

## FLITE RALLY & PRO90 SEAT & ADAPTERS

**RIGHT** 

80-1000-51R

80-1000-21R

80-1000-52R

80-1000-53R

80-1000-54R

80-1000-56R

80-1000-58R

80-1000-59R

80-1000-61R

80-1000-62R





# DESCRIPTION

COLOR/MATERIAL
BLACK VINYL
BLACK LEATHER
GREY VINYL
WHITE VINYL
BEIGE VINYL
MAROON VINYL
RED VINYL
BLUE VINYL

**BLACK VELOUR** 

**GREY VELOUR** 

#### **ELITE- 1100**

LEFT	RIGHT
80-1100-51L	80-1100-51R
80-1100-21L	80-11000-21L
80-1100-52L	80-1100-52R
80-1100-53L	80-1000-53R
80-1100-54L	80-1100-54R
80-1100-56L	80-1100-56R
80-1100-58L	80-1100-58R
80-1100-59L	80-1100-59R
80-1100-61L	80-1100-61R
80-1100-62L	80-1100-62R





Fits Elite SEATS

80-9030-ALM-L Polished Aluminumn Left 80-9030-ALM-R Polished Aluminumn Right 80-9030-BLK-L Black Aluminumn Left 80-9030-BLK-R Black Aluminumn Right

Fits Rally, PRO90 & SPORT SEATS 80-9031-ALM-L Polished Aluminumn Left 80-9031-ALM-R Polished Aluminumn Right 80-9031-BLK-L Black Aluminumn Left 80-9031-BLK-R Black Aluminumn Right









#### **HOW DO THEY MOUNT?**

80-1300-51

SHOWN

Seats include sliders, however require mounting adapters for a Bolt-On installation- see PG. 74



80-1616-58 SHOWN

# EVOLUTION, CLASSIC, TERRAIN SPORTSMAN PRO

### **EVOLUTION-1620**

### CLASSIC-1500



**DESCRIPTION** LEFT COLOR/MATERIAL **RIGHT** 80-1500-51L BLACK VINYL 80-1500-51R 80-1500-51L-LEATHER BLACK LEATHER 80-1500-51L-LEATHER 80-1500-52L **GREY VINYL** 80-1500-52R 80-1500-53L WHITE VINYL 80-1500-53R 80-1500-54L **BEIGE VINYL** 80-1500-54R **BLACK VELOUR** 80-1500-61L 80-1500-61R **GREY VELOUR** 80-1500-62L 80-1500-62L 80-1500-99L BARE UNCOVERED 80-1500-99R







### **TERRAIN -1620**

PART NO.	<b>DESCRIPTION</b> COLOR/MATERIAL
80-1620-51	BLACK VINYL
80-1620-55	BLACK VINYL/YELLOW VINYL
80-1620-57	BLACK VINYL/IVORY VINYL
80-1620-58	BLACK VINYL/RED VINYL
80-1620-59	BLACK VINYL/BLUE VINYL
80-1620-61	BLACK VELOUR
80-1620-62	GREY VELOUR
80-1620-64	RED VELOUR
80-1620-65	BLUE VELOUR
80-1620-68	BROWN VELOUR
80-1620-61C	BLACK CANVAS
80-1620-64C	RED CANVAS
80-1620-94C	ARMY GREEN CANVAS

### **SPORTSMAN PRO - 1615**

PART NO.	<b>DESCRIPTION</b> COLOR/MATERIAL
80-1615-51	BLACK VINYL
80-1615-57	IVORY VINYL
80-1615-58	RED VINYL
80-1615-94	CAMO
80-1615-71	BLACK VELOUR/BLACK VINYL
80-1615-73	GREY VELOUR/BLACK VINYL
80-1615-90	RED VELOUR/BLACK VINYL
80-1615-65	BLUE VELOUR/BLACK VINYL



PROCAR

80-11004 BLACK

**CROW** 



80-1620-62 SHOWN



# PRO-90 & LOWBACK SERIES - KITS





- · The ULTIMATE VW Bolt-in Interiors
- · Complete kits unsurpassed in workmanship, quality & value
- · For all Type 1 VW & Ghia Sedan & Convertible
- Color and material coordinated to match Rally, Elite, Pro-90 and our new Magnum & LowBack Series of custom recliners
- Custom 4-Piece Door Panels include map-pockets, door pulls and panel backing is pre-drilled to match holes in door for ease of installation with hardware provided





PRO-90 SERIES			
PART#	DESCRIPTION		
SEDAN	T		
80-1301-51	Black Vinyl, Sedan		
80-1301-52	Grey Vinyl, Sedan		
80-1301-53	White Vinyl, Sedan		
80-1301-54	Beige Vinyl, Sedan		
80-1301-61	Black Velour, Sedan		
80-1301-62	Grey Velour, Sedan		
80-1301-71	Black Vinyl/Black Velour Combination, Sedan		
80-1301-72	Grey Vinyl/Grey Velour Combination, Sedan		
80-1301-73	Black Vinyl/Grey Velour Combination, Sedan		
80-1301-74	Grey Vinyl/Black Velour Combination, Sedan		
CONVERTIBLE	E		
80-1302-51	Black Vinyl, Convertible		
80-1302-52	Grey Vinyl, Convertible		
80-1302-53	White Vinyl, Convertible		
80-1302-54	Beige Vinyl, Convertible		
80-1302-61	Black Velour, Convertible		
80-1302-62	Grey Velour, Convertible		
80-1302-71	Black Vinyl/Black Velour Combination, Convertible		
80-1302-72	Grey Vinyl/Grey Velour Combination, Convertible		
80-1302-73	Black Vinyl/Grey Velour Combination, Convertible		
80-1302-74	Grey Vinyl/Black Velour Combination, Convertible		
KARMEN GHI	A		
80-1303-51	Black Vinyl, Karmen Ghia		
80-1303-52	Grey Vinyl, Karmen Ghia		
80-1303-53	White Vinyl, Karmen Ghia		
80-1303-54	Beige Vinyl, Karmen Ghia		
80-1303-61	Black Velour, Karmen Ghia		
80-1303-62	Grey Velour, Karmen Ghia		
80-1303-71	Black Vinyl/Black Velour Combination, Karmen Ghia		
80-1303-72	Grey Vinyl/Grey Velour Combination, Karmen Ghia		
80-1303-73	Black Vinyl/Grey Velour Combination, Karmen Ghia		
80-1303-74	Grey Vinyl/Black Velour Combination, Karmen Ghia		

LOWBACK SE PART# SEDAN	RIES DESCRIPTION
80-1401-51	Black Vinyl, Sedan
80-1401-52	Grev Vinvl. Sedan
80-1401-53	White Vinyl, Sedan
80-1401-54	Beige Vinyl, Sedan
80-1401-61	Black Velour, Sedan
80-1401-62	Grey Velour, Sedan
80-1401-71	Black Vinyl/Black Velour Combination, Sedan
80-1401-72	Grey Vinyl/Grey Velour Combination, Sedan
80-1401-73	Black Vinyl/Grey Velour Combination, Sedan
80-1401-74	Grey Vinyl/Black Velour Combination, Sedan
CONVERTIBLE	<u> </u>
80-1402-51	Black Vinyl, Convertible
80-1402-52	Grey Vinyl, Convertible
80-1402-53	White Vinyl, Convertible
80-1402-54	Beige Vinyl, Convertible
80-1402-61	Black Velour, Convertible
80-1402-62	Grey Velour, Convertible
80-1402-71	Black Vinyl/Black Velour Combination, Convertible
80-1402-72	Grey Vinyl/Grey Velour Combination, Convertible
80-1402-73	Black Vinyl/Grey Velour Combination, Convertible
80-1402-74	Grey Vinyl/Black Velour Combination, Convertible
KARMEN GHI	A
80-1403-51	Black Vinyl, Karmen Ghia
80-1403-52	Grey Vinyl, Karmen Ghia
80-1403-53	White Vinyl, Karmen Ghia
80-1403-54	Beige Vinyl, Karmen Ghia
80-1403-61	Black Velour, Karmen Ghia
80-1403-62	Grey Velour, Karmen Ghia
80-1403-71	Black Vinyl/Black Velour Combination, Karmen Ghia
80-1403-72	Grey Vinyl/Grey Velour Combination, Karmen Ghia
80-1403-73	Black Vinyl/Grey Velour Combination, Karmen Ghia
80-1403-74	Grey Vinyl/Black Velour Combination, Karmen Ghia



# RALLY & ELITE SERIES - KITS



- Custom Slip-On Rear Seat Cover with drawstring tie downs coordinated to match front seats in color, pattern & material
- Rear Seat Cover designed for VW & KG Sedans may be installed on convertibles with slight modifications
- · Optional Rear Speaker Tray & Steering Wheels available





RALLY SERIES			
PART#	DESCRIPTION		
SEDAN			
80-1001-51	Black Vinyl, Sedan		
80-1001-52	Grey Vinyl, Sedan		
80-1001-53	White Vinyl, Sedan		
80-1001-54	Beige Vinyl, Sedan		
80-1001-61	Black Velour, Sedan		
80-1001-62	Grey Velour, Sedan		
80-1001-71	Black Vinyl/Black Velour Combination, Sedan		
80-1001-72	Grey Vinyl/Grey Velour Combination, Sedan		
80-1001-73	Black Vinyl/Grey Velour Combination, Sedan		
80-1001-74	Grey Vinyl/Black Velour Combination, Sedan		
<b>CONVERTIBLE</b>			
80-1002-51	Black Vinyl, Convertible		
80-1002-52	Grey Vinyl, Convertible		
80-1002-53	White Vinyl, Convertible		
80-1002-54	Beige Vinyl, Convertible		
80-1002-61	Black Velour, Convertible		
80-1002-62	Grey Velour, Convertible		
80-1002-71	Black Vinyl/Black Velour Combination, Convertible		
80-1002-72	Grey Vinyl/Grey Velour Combination, Convertible		
80-1002-73	Black Vinyl/Grey Velour Combination, Convertible		
80-1002-74	Grey Vinyl/Black Velour Combination, Convertible		
KARMEN GHIA	A		
80-1003-51	Black Vinyl, Karmen Ghia		
80-1003-52	Grey Vinyl, Karmen Ghia		
80-1003-53	White Vinyl, Karmen Ghia		
80-1003-54	Beige Vinyl, Karmen Ghia		
80-1003-61	Black Velour, Karmen Ghia		
80-1003-62	Grey Velour, Karmen Ghia		
80-1003-71	Black Vinyl/Black Velour Combination, Karmen Ghia		
80-1003-72	Grey Vinyl/Grey Velour Combination, Karmen Ghia		
80-1003-73	Black Vinyl/Grey Velour Combination, Karmen Ghia		
80-1003-74	Grey Vinyl/Black Velour Combination, Karmen Ghia		

ELITE SERIES PART# SEDAN	DESCRIPTION
30-1101-51	Black Vinyl, Sedan
80-1101-52	Grey Vinyl, Sedan
80-1101-53	White Vinyl, Sedan
80-1101-54	Beige Vinyl, Sedan
80-1101-61	Black Velour, Sedan
80-1101-62	Grey Velour, Sedan
80-1101-71	Black Vinyl/Black Velour Combination, Sedan
80-1101-72	Grey Vinyl/Grey Velour Combination, Sedan
80-1101-73	Black Vinyl/Grey Velour Combination, Sedan
80-1101-74	Grey Vinyl/Black Velour Combination, Sedan
CONVERTIBLE	
80-1102-51	Black Vinyl, Convertible
80-1102-52	Grey Vinyl, Convertible
80-1102-53	White Vinyl, Convertible
80-1102-54	Beige Vinyl, Convertible
80-1102-61	Black Velour, Convertible
80-1102-62	Grey Velour, Convertible
80-1102-71	Black Vinyl/Black Velour Combination, Convertible
80-1102-72	Grey Vinyl/Grey Velour Combination, Convertible
80-1102-73	Black Vinyl/Grey Velour Combination, Convertible
80-1102-74	Grey Vinyl/Black Velour Combination, Convertible
KARMEN GHIA	<b>A</b>
80-1103-51	Black Vinyl, Karmen Ghia
80-1103-52	Grey Vinyl, Karmen Ghia
80-1103-53	White Vinyl, Karmen Ghia
80-1103-54	Beige Vinyl, Karmen Ghia
80-1103-61	Black Velour, Karmen Ghia
80-1103-62	Grey Velour, Karmen Ghia
80-1103-71	Black Vinyl/Black Velour Combination, Karmen Ghia
80-1103-72	Grey Vinyl/Grey Velour Combination, Karmen Ghia
80-1103-73	Black Vinyl/Grey Velour Combination, Karmen Ghia
80-1103-74	Grey Vinyl/Black Velour Combination, Karmen Ghia

# INTERIOR ACCESSORIES

80-2320

'65-76

# SCAT/PROCAR VW INTERIOR COMPONENTS CUSTOM DOOR & REAR QUARTER PANELS

- Pre-punched panels that match stock body panel holes for ease of installation and precise fit
- Door Pulls plus panel installation clips included no additional parts to buy or source
- Map Pockets designed into each door panel
- Panels are padded and sewn for that custom look no stock looking heat seals
- Top quality Automotive Grade Velour Fabric or Vinyls that look and feel like Leather
- Available in black, grey & white vinyl and black & grey velour

	, , , ,	,
TYPE 1	SEDAN 4-PIECE SET	K/GHIA SEDAN 4-PIECE SET
'58-64	80-2010	'56-64 <b>80-2210</b>
<b>'65-66</b>	80-2020	'65-76 <b>80-2220</b>
'67-77	80-2030	
TYPE 1	CONVERTIBLE 4-PIECE SET	K/GHIA CONVERTIBLE 2-PIE
158-64	80-2110	56-6/ 80-2310



80-2115

80-2120

Hideaway radio or cassette compartment

'65-66

'67-77

- Side panel pre-punched for 4" diameter speaker
- Available with or without tunnel tray and shift boot
- Models to fit Type 1 & K/Ghia Sedan & Convertibles
- Color & material coordinated to match all SCAT/PROCAR Interiors
- Available in black, grey & white vinyl and black & grey velour

T1 – '67 w/ Boot	80-4000
T1 – '65-67 w/o Boot	80-4100
T1 - '68+ Std. w/Boot	80-4200
T1 S/B '71-72 w/Boot	80-4300
T1 S/B '73+ w/Boot	80-4400
K/Ghia All w/Boot	80-4500

#### **CUSTOM SLIP-ON REAR SEAT COVERS**

- Easy slip-on installation with drawstring tie downs
- Available with stitching to match all SCAT/PROCAR Interiors
- Color & material coordinated to match all SCAT/PROCAR Interiors
- Models to fit Type 1 and K/Ghia Sedan & Convertibles
- Available in black, grey & white vinyl and black & grey velour

	RALLY	ELITE
Sedan	80-3000	80-3500
Convertible	80-3100	80-3600
Karma Ghia	80-3200	80-3700

#### SCAT/PROCAR REAR SEAT/SPEAKER SHELF

- · Shelf may also be used to mount rear speakers
- Shelves are covered with top quality Automotive Grade Velour or Vinyls that look and feel like leather
- Color, stitching and material coordinated to match all SCAT/PROCAR Recliners & Interiors
- One model fits all Type 1 Beetle Sedan and Super Beetle
- · Available in black, grey & white vinyl and black & grey velour

**Rally Style = 80-5000 Elite Style = 80-5100** 











#### **DELUXE SHOW CAR QUALITY CARPET KITS**

- Edges are bound with matching material & all kits include driver heel foot rest in rubber
- Available in Black Cut Pile or O.E.M. Salt & Pepper Grey Loop Pile
- Special order colors = Brown, Tan, Light Blue, Navy Blue and Slate Grey

#### 7-PIECE DELUXE CARPET KITS

(firewall, kick panels, side rails, front & rear floor areas)

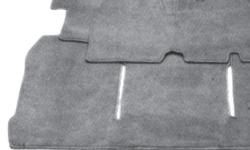
91035C

#### STANDARD VW BEETLE

COLOR	YEAR	SEDAN	CABRIOLET
Black	'58-68	91013A	91031A
Grey	'58-68	91013C	91031C
Black	<b>'69-72</b>	91018A	91033A(69-70)
Grey	<b>'69-72</b>	91018C	91033C(69-70)
Black	<b>'73-78</b>	91027A	, ,
Grey	'73-78	91027C	
SUPER B	EETLE		
Black	'71-72	91030A	91034A
Grey	'71-72	91030C	91034C
Black	'73-78	91036A	91035A

91036C





#### **KARMAN GHIA DELUXE CARPET KITS**

'73-78

Grey

#### **VW BEETLE & SUPER BEETLE REAR CARPET KITS**

COLOR	YEAR	PART NO.	MODEL	YEAR	BLACK	GREY	YEAR	BLACK	GREY
Black Grey	AII AII	91008A 91008C	Sedan – 24 Piece Sedan – 24 Piece	'58-64	91037A	91037C	65-72	91042A	91042C
Black Grey	AII AII	91006A 91006C	Cabriolet – 20 Piece Cabriolet – 20 Piece	5-PIECE YEAR	E ALL SEDA BLACK	NS GREY	4-PIECE YEAR	E ALL CABR BLACK	GREY
				'73-78	91045A	91045C	to '79	91047A	91047C

### **SEAT TRACKS & ADAPTERS FOR SCAT/PROCAR RECLINERS**

- · Seat tracks bolts directly to seat base and fits over stock floor pan rail utilizing the stock seat rail ratchet lock
- · Seat adapter bolts to stock VW floor pan and mounts to a slider assembly which is bolted to the seat base - slider assembly is not included with the Slider Model SCAT/PROCAR Recliner



# Custom **MOUNTING BRACKETS**

APPLICATION	YEAR	DRIVER	PASSENGER
Type 1 Standard	'48-55	81364	81365
Type 1 Standard	'56-70	81380	81381
T1 Standard & S/Beetle	'71-72	81384	81385
T1 Standard & S/Beetle	'73-79	81382	81383
Karman Ghia (to Mid '69)	<b>'58-69</b>	81396	81397
Karman Ghia ('69-1/2 +)	'69-74	81398	81399
Type 3 Squareback	'65-71	81394	81395

PROCAR has over 3,000 Unique Adapters for a broad range of vehicles as well.

- · Custom made to fit specific vehicles
- · Bolt-on installation with no additional modifications
- Precision welded & Powder-Coated for durability & show quality finish





### **VW FOUR CYLINDER ENGINE DISPLACEMENT CHART**

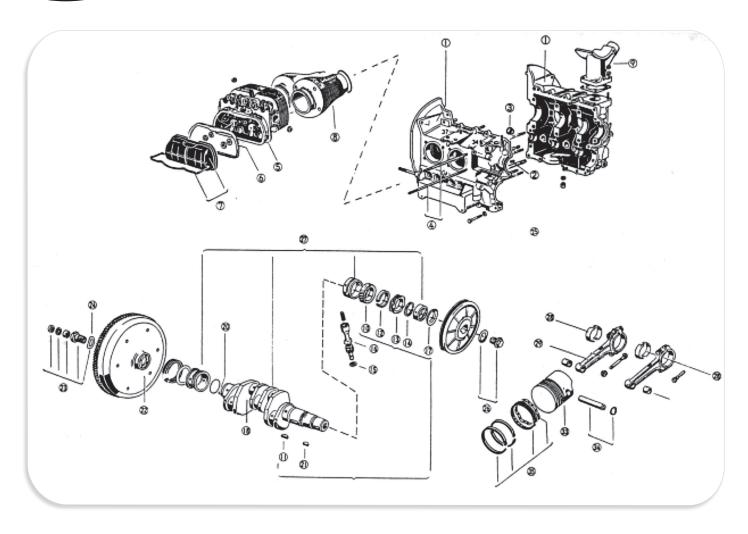
	BORE		TOT	AL DISPLAC	DISPLACEMENT 4 CYLINDER ENGINES IN CC'S					
STROKE	85.5	87	88	90.5	92	94	96.5	101.6	103	105
69mm	1600	1641	1679	1776	1835	1915		2238		
71mm						1971			2366	2459
74mm	1699	1760	1800	1904	1968	2054	2165	2400	2466	2563
78.8mm	1809	1873	1917	2027	2095	2187	2305	2555		
80mm									2666	2771
82mm	1883	1950	1995	2110	2180	2275	2399	2659	2733	2840
84mm	1929	1997	2044	2161	2234	2332	2457	2724	2800	2909
86mm	1975	2045	2093	2213	2287	2387	2516	2789	2866	2979
88mm	2021	2093	2141	2264	2340	2443	2574	2854	2933	3048
90mm	2067	2140	2239	2316	2393	2498	2633	2919		

FORMULA: BORE X BORE X STROKE X .0031416 = TOTAL CC

# RECOMMENDED TORQUE SPECIFICATIONS FOR VW PERFORMANCE PRODUCTS

ITEM FOOT POUNDS

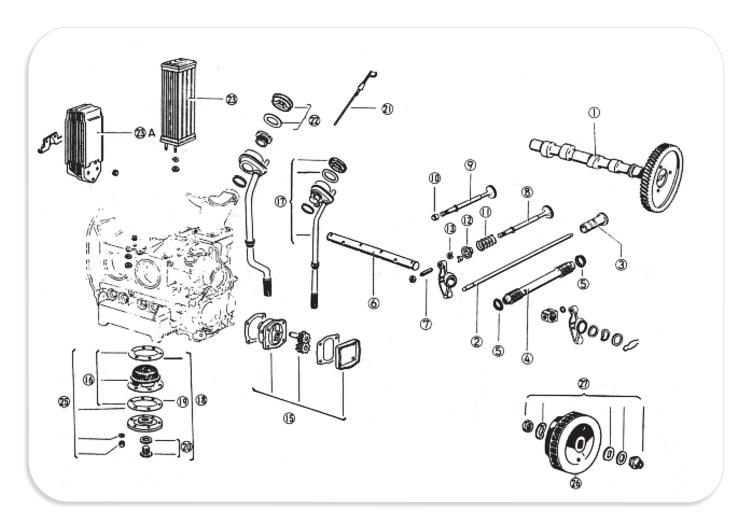
SCAT 7/16" diameter bolts for VOLKSTROKER II PRO-DRAG CRANK	85
SCAT 4340 Chromoly Gland Nut	350
SCAT 10mm Chromoly Cylinder Head Studs/Nuts.	30
SCAT 8mm Chromoly Cylinder Head Studs/Nuts	25
SCAT KILLER TM Case Main Studs (6 each)	40
SCAT KILLER TM Case all other 5/16" bolts	15
SCAT SPLIT-PORT Cylinder Head 5/16" bolts	15
SCAT Bolt-on Valve Cover Bolts	18
VW Engine Case Main Studs (6 each)	25
VW Engine Case small nuts	15
Rocker Shaft Hold Down Nuts	18
Cam Gear Bolts	20
Drain Plate Nuts	5
Drain Plug	25
Pressure Plate Bolts	18
Oil Pump Nuts (8mm)	5
Crank Pulley Bolt	32
Generator Pulley Nut	40
Fan Nut (Large)	40



#	PART#	DESCRIPTION	PAGE	#	PART#	DESCRIPTION	PAGE
1	043101025	Engine case	10	17	113105241A	Oil Slinger	18
2	111101123	<b>Crank Main Bearing Dowel Pin</b>		18	#10 Series	C/W Crankshafts	18
3	113101157C	Camshaft Eng Plug 40HP-1600		19	10225	Rear Oil Seal 40HP-1600 Silicon	18
4	10172	8mm Engine Stud Kit, 16 pcs	10	20	10056	Crankshaft Dowel Pin 8mm	17
4	10170	8mm Chromoly DP Head Studs	10	21	113105249	Woodruff Key Crank Pulley	18
4	10171	10mm Chromoly DP Head Studs	10	22	60007	12V-200mm Light Steel Flywheel	20
5	25035	D/P Cylinder Heads, #25 Series	35	23	60025	H/D Chromoly Gland Nut Assembly	20
6	80177	Valve cover Gasket, 10 pcs	36	24	60036	Heat Treat Gland Nut Washer	20
7	#80 Series	VW Valve Covers T1	36	25	10207	Crank Gear Assembly	18
8	#15 Series	Piston/Cylinder Kits T1	25	26	80107	Chrome Crank Pulley Bolt/Washer	48
9	25062C	Alt/Generator Tower, Chrome	50	27	111198461	H/D Main Brng Set, 40HP-1600	18
10	113105209	Crank Timing Gear 40HP-1600	18	28	113105701	H/D Con Rod Brng Set, 40HP-1600	18
11	111105213	Woodruff Key, Timing Gear	18	29	ICR5394	Connecting Rod, VW Stroker	19
12	10234	Racer Spacer	18	29	#10 Series	4340 Chromoly SS Con Rods	19
13	111105223	Distributor Drive Gear	18	33	#15 Series	Forged Aluminum Racing Pistons	25
15	111105235A	Dist Drive Spacer Washer 0.6mm	18	34	#15 Series	Piston Pins/Teflon Pin Buttons	26
16	113105231B	Dist Drive Pinion 40HP-1600	18	35	#15 Series	P/R Set 85.5mm-94.0mm High-Perf	25

## ENGINE PARTS GROUP 101-105





#	PART #	DESCRIPTION	PAGE	#	PART #	DESCRIPTION	PAGE
1	#20 Series	Camshafts High-Perf T1	26-27	13A	#20 Series	High-Lift Rocker Arm & Assemblies	32
2	20020	Alum Pushrod 13-1600 Stock	29	13B	20130-BLK	Brng Support Rocker Shaft 13-1600	32
2	#20 Series	High-Perf Pushrods	29	14	111198541	H/D Cam Bearing T1	28
3	20018	High-Perf Valve Lifter	29	14	111198541H	H/D Cam Bearing Double Thrust	28
4	311109335C	Pushrod Tube 13-1600 Coat	30	15	#50 Series	H/D Oil Pumps	12
4	#20 Series	Performance Pushrod Tubes	30	16	51001	Oil Strainer & Gasket Kit	11
5	043109345A	Pushrod Tube End Seal, 100 pcs	30	17	50122	Chrome Oil Filler/Breather Tube	51
6	20129	H.D. Bolt-On Rocker Shaft Assy	32	17A	50122-1	Chrome Oil Filler W/O Tube	51
7	20118	H/D Swivel Base Adj Screws	32	18	113115181	Oil Sump Strainer, CVr, Gskt Kit	11
8	25016	35.6mm Intake Valve	31	19	113198031A	Oil Sump Drain Cover Gaskets	11
8	#25 Series	S/S Intake Valve T1	31	20	50118	Magnetic Oil Drain Plug W/Gasket	11
9	25024	32.0mm Exhaust Valve	31	20A	50126	Chrome Drain Cover W/Plug	11
9	#25 Series	S/S Exhaust Valve T1	31	21	50117	Chrome Dipstick, Std & Extra Long	51
10	25047	H/D Valve Lash Caps	31	22	50123	Replacement Chrome Filler Cap	51
11	20011	Valve Springs - Stock	28	23A	11311702B	Oil Cooler, Doghouse Style	51
11	20085	Valve Springs - High-Perf	28	24	021117151A	Oil Cooler Seal, 10/10mm,	50
12	20137	Valve Spring Retainer - Stock	28	25	113198031A	Oil Sump Gasket Set - Complete	11
12	#20 Series	Valve Spring Retainer - High-Perf	28	26	113119031B	Cooling Fan 1600 Doghouse Style	50

Α		Е		1		R	
AccelCableExtender	40	EndCastingsVWDP	41	IgnitionCableVW	55	RacerSpacerCrank	18
AccelCableH/D	40	EmergencyBreakHandle	63	Ignition-Electronic	55	RebuildKitCarb	37
AccelPedalCover	40	EngineCaseKit	10	IgnitionPointSets	55	Ring&PinionSets	60
AdjusterAxleBeam	62	EngineCaseSCATKILLER	9	igintioni onitooto	00	RockerArmGeom.Kit	30
AdjScrewSwivel	32	EngineCaseVW	10			RockerArmHigh-Lift	32
AirCleaners	43	EngineKits	6,7	L		RockerArmPad	32
AlternatorKit	56	EngineStands	13	LashCap,ValveStem	31	Rockers, High-Lift	32
AxleBeamAdjustable	62	EngineTinRear	51	LifterType1	29	RockerShaftBoltOn	32
.,		ExhaustInstallationKit	54	LifterType4	24	RollerPedal	40
		ExhaustSystems	52-54	LinkageDualCrossbar	39	RotorVWDistributor	55
В		ExhaustTipsChrome	54	LinkageDualBellcrank	40	RunningBoardS/Steel	65
BearingConRodVW	18	ExtractorExhaust	53	LockNutVWTransaxle	60	RunningBoardO.E.M	65
BearingConRodSCAT	18			LockNutVWEngCase	11		
BearingCamshaftT1	28	_		LongBlockMotors	8		
BearingCamshaftT4	24	F				S	
BearingEngMainVW	18	FanBeltDrySump	47			SealCrankshaftPulley	46
BlockOffPlateType3	10	FanBeltGuard	70	M		SeatCoversRear	77
Bolt-On&BodySeal	65	FanBeltPowerPulley	47	MSDIgnitionParts	57	SeatsSCAT/PROCAR	72
		FanBeltStdPulley	47	MainshaftAssy1st/2nd	60	SeatTracks	78
С		FanShroudKits	49	ManifoldD/PIntake	41	ShifterSCATDragfast	64
CableShorteningKit	40	FanShroudScrews	51	ManifoldSplit-Port	34	ShockAbsorber	62
CamshaftKits	27	FlywheelFlangeCrank	15			SideCoverVWTrans	60
Camshaft-Early	27	Flywheel12V-200mm	20			SpeakerShelf	72
Camshaft-Late	27	FrontendsHigh&Low-Ride	62	0		StingerBaffleKits	54
CamshaftType4	24	FuelFilter	42	OilBreatherBoxKit	44	StingerExhaust	54
CarburetorSolex	42	FuelPumpBlockOff	42	OilBreatherCaps	44	StudKitEngine	10
CarbKitWeber	39	FuelPump12VElectric	42	OilBy-PassAdapterKit	45		
CarbKitProgressive	38			OilCoolerBlockOff	45	Τ	
CarpetKitVW	78	0		OilCoolerKits	44	T-BarsChromeSteel	71
CaseSavers	10	G		OilDipsticks	51	TireCover,VW	70
ClutchDiscFeramic	21	GasketCarbBase	42	OilDrainPlate	11	ToolsVWSpecial	13
ClutchDiscVWH.D.	21	GasketEngOverhaul	7	OilDrainPlugMagnetic	11	TowBars	70
ClutchReleaseBearing	21	GasketExhaustFlange	54	OilFillerAssembly	51	TrannyKit	58
CoilCover,Chrome	56	GasketIntakeManifold	41	OilFillerExtender OilFilterBracket	44 45	Transaxles	61
Coil12-Volt	55	GasketVWBodySet	65	OilGalleyPlugs	45 11	Transmission	60
CoolingFan,FanShroud	50	GasketVWOilChange	11 36	OilLineKit	44	TransMountSolid	58
CoolTin	51	GasketVWValveCover Gasket&Accessories	66	OilPressureBooster	45	TransMountUrethane	58
CondenserVWDist	55	Gauges&Accessories	66-69	OilPump,SCATKILLER	9	Type 2/4&914Engines	22
ConnectingRods	19	GearAssemblyCrank	12	OilPumpVWH/D	12		
ConsoleSCAT/PROCAR	73	GearCamshaftT1	28	OilSealRearMain	20	17	
CrankPulleyAlum	46	GearCamshaftT4	24	OilSumpsType1	11	V	
CrankFlange	15	GearCamStraightCut	28	OilSumpsType4	23	ValveCovers	36
CrankDowelPin	17	GearCloseRatio	59			ValveCoverType4	23
CrankTypeIV	22	GearKeyVWTrans	59			Valves, Stainless Steel	31
Crank69mm	18	GearRing&Pinion	60	P		ValveGuides	31
CrossShaftClutch	21	Gen/AlternatorStrap	56	PedalCoversCustom	71	ValveSeats	31
Cylinder Heads CylinderSpacers	35 26	GeneratorCover	56	Piston/CylinderKitT1	25	ValveSpring ValveSpringRetainer	28 28
CylliderSpacers	20	GeneratorPulleyChrome	48	Piston/CylinderKitT4	24	ValveSpringShim	28
		GeneratorPulleyCover	48	PistonPinButton	26	ValveSternLashCap	31
D		GlandNutAssemblyH/D	24	PistonRings	25	ValveKeepers	31
DifferentialsVW	59			PlugsFanShroud	51	VentWindowLock	71
DiscBrakeKit	63			PressurePlateH/D	21	VOITEVITIGOWEOOK	, ,
Distributor,VW	55	Н		Procar Custom Seating 72			
DistributorCap	56	HeadlightHousing	70	PulleyTin	51	W	
DistributorClamp	56	HeadsSCATSplit-Port	33	Pushrods	29	WheelLugBolts	63
DoghouseShrouds	49	HeadsModifiedD/P	35	PushrodMeas.Tool	30	WindageTray	12
DoorHandleCustom	65/71	HeadsOEMReplacement	35	PushrodTubeAdj	30	WindowRubCal-Look	65
DoorLockPull	71	HeaterDuctKit	54	PushrodTubeSeals	30	WiringHarness	56
DoorPanels	73	HeaterDuctingAlum	54	PushrodTubeO.E.M	30	-	
		HeaterHoseFreshAir	54				
		HeaterboxPipes	54	Q			
				QuickShift	64		
				Solotoint	٠.		

### OUR COMMITMENT TO EXCELLENCE HAS RESULTED IN A LONG LIST OF AWARDS AND ACCOMPLISHMENTS

1964 One of the original members of SEMA

1965 Published first SCAT VW Catalog

1966 First in US VW industry to introduce VW C/W crankshafts made from both forging and castings.

1975 Winner of National Silver Award for Packaging Excellence.

1975 Introduced first American made performance VW engine case for USAC Midget Racing, Drag Racing and Offroad Racing.

1976 SEMA runner-up for Best New Packaging.

1979 SEMA runner-up for Best New Engineered Product, with it's water cooled boxer engine.

1980 First custom VW seat interior package with introduction of PROCAR by SCAT.

1981 SCAT installed the first computerized GFM Crankshaft Milling Machine.
1984 Introduced patented Dragfast Dual TShifter.

1990 SEMA runner-up for Best New Engineered Product for our V4 Engine for Midget and Offroad racing.

1998 Winner-Indy 500.

2002 Damon Harmon Champion - PRA California & Texas Pro Stock Series.

2004 Damon Harmon Champion - TxPRA & NHRA Pro Stock Nationals (Record Time at 9.76 Seconds).

8 Time Winner - Baja 500.

4 Time Winner - World of Outlaws.

3 Time Winner - Daytona 500.







